



**Newland AIDC**  
Scanning Made Simple



## 2D Handheld Barcode Scanner

**NLS-HR2000**

**User  
Guide**

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## Revision History

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# Preface

## Introduction

This manual provides detailed instructions for setting up and using the NLS-HR2000 handheld barcode scanner (hereinafter referred to as “**the HR2000**” or “**the scanner**”).

## Chapter Description

<i>Chapter 1 Getting Started</i>	: Gives a general description of HR2000 scanner.
<i>Chapter 2 EasySet</i>	: Introduces a useful tool you can use to set up HR2000 scanner and develop new applications.
<i>Chapter 3 System Settings</i>	: Introduces three configuration methods and describes how to configure general parameters of HR2000 scanner.
<i>Chapter 4 RS-232 Interface</i>	: Describes how to configure RS-232 communication parameters.
<i>Chapter 5 USB Interface</i>	: Describes how to configure USB communication parameters.
<i>Chapter 6 Symbologies</i>	: Lists all compatible symbologies and describes how to configure the relevant parameters.
<i>Chapter 7 Prefix &amp; Suffix</i>	: Describes how to use prefix and suffix to customize scanned data.
<i>Chapter 8 Batch Programming</i>	: Explains how to integrate a complex programming task into a single barcode.
<i>Appendix</i>	: Provides factory defaults table and a bunch of frequently used programming barcodes.



---

## Explanation of Icons



This icon indicates something relevant to this manual.



This icon indicates this information requires extra attention from the reader.



This icon indicates handy tips that can help you use or configure the scanner with ease.



This icon indicates practical examples that can help you to acquaint yourself with operations.

# Chapter 1 Getting Started

## Introduction

HR2000 scanner reads a 1D or 2D barcode by capturing its image. Adopting the advanced technology independently developed by Newland Auto-ID Tech and 2d image embedding application barcode engine, it begins a new era of 2d image embedding application barcode engine.

Newland 2D decode IC combines advanced UIMG and IC designation and manufacturing technology, simplifying the difficulties of designation of 2d decode products, establishing remarks of high quality, high reliability and low consumption products.

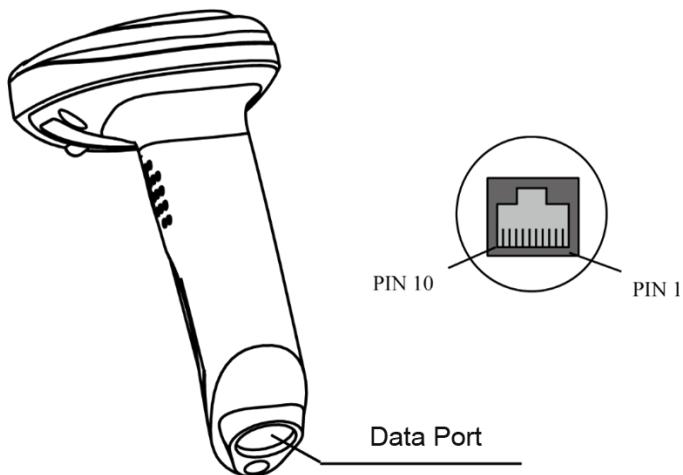
NLS-HR2000 can read kinds of mainstream 1D barcodes, standard 2D barcodes (all versions of PDF417, QR Code M1/M2/Micro and Data Matrix) and GS1-DataBar™ (RSS) barcodes, including Limited, Stacked, Expanded and so on.

NLS-HR2000 can read barcodes in papers, plastic cards, LCD and other kinds of mediums of printing and displaying. It has great performance. All-in-one design is extremely light and only needs small operation space. It can be embedded in varieties of application.

---

## Data Port Pinout

Unpacking



Data port pinout (factory default):

PIN	Signal	Type	Description
1	NC	-	Not connected
2	NC	-	Not connected
3	VCC	P	Power+ (+5V)
4	TXD	O	RS-232 Output
5	RXD	I	RS-232 Input
6	CTS	I	Flow control signal
7	RTS	O	
8	GND	P	Ground
9	D-	I/O	USB signal
10	D+	I/O	

---

**Data port pinout (factory default):**

<b>PIN</b>	<b>Signal</b>	<b>Type</b>	<b>Description</b>
1	CLK1	I/O	Keyboard Clock Signal
2	DATA1	I/O	Keyboard Data Signal
3	VCC	P	Power+ (+5V)
4	TXD	O	RS-232 Output
5	RXD	I	RS-232 Input
6	CLK2	I/O	PC Clock Signal
7	DATA2	I/O	PC Keyboard Signal
8	GND	P	Ground
9	D-	I/O	USB signal
10	D+	I/O	

---

## Connecting the Scanner to a Host Device

The scanner must be connected to a host device in actual application, such as PC, POS or any intelligent terminal with USB or RS-232 port, using a communication cable (USB or RS-232 cable).

USB



USB port on the host device

RS-232

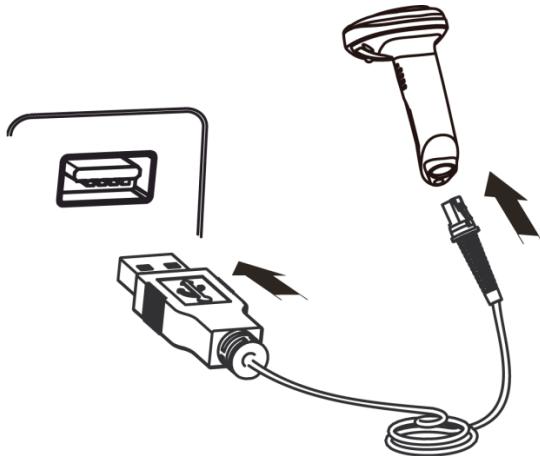


RS-232 port on the host device

**Note:** Please check the port on the host device and purchase the cable accordingly.

---

### Using USB Cable



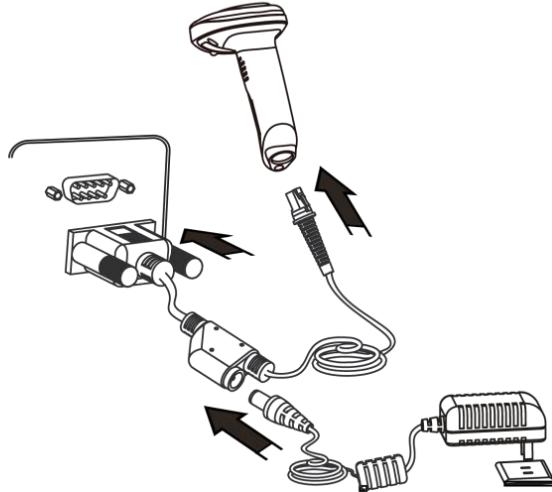
Connect the scanner to a host device through a USB cable with RJ45 and USB connectors:

Plug the RJ45 connector into the data port on the scanner.

Plug the USB connector into the USB port on the Host.

---

## Using RS-232 Cable

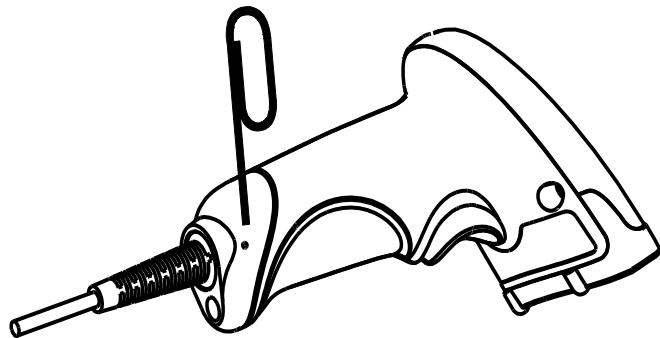


Connect the scanner to a host device through an RS-232 cable with RJ45, RS-232 and power connectors:

- 1, Plug the RJ45 connector into the data port on the scanner.
- 2, Plug the RS-232 connector into the RS-232 port on the Host.
- 3, Connect the supplied power adaptor to the power connector of the RS-232 cable.

---

## Removing Communication Cable



Get an appropriate needle or a straightened paper clip and then follow the steps below:

- 1, Disconnect the power adaptor from mains if there is one.
- 2, Insert the needle into the hole.
- 3, Pull out the cable slowly from the scanner while pressing the needle in.
- 4, Remove the needle.
- 5, Disconnect the cable from the Host.

---

## **Power On/Off, Sleep, Reboot**

### **Power on the scanner**

Connect the scanner to a host device. Then the scanner will be turned on and automatically go into the sleep mode.

### **Power off the scanner**

There are four ways to turn off the scanner:

- ✧ Remove the communication cable from the scanner; or
- ✧ remove the communication cable from the host device; or
- ✧ disconnect the power adaptor from mains; or
- ✧ Scan the **Power Off** barcode from the “Operating Mode Options” section in Chapter 2.

### **Enter the sleep mode**

If no operation is performed on the scanner for some time, the scanner will automatically enter the sleep state.

### **Reboot the scanner**

If the scanner stops responding to input or runs abnormally, turn off the scanner and then turn it back on.

---

## Maintenance

- 1, The scan window should be kept clean.
- 2, Do not scratch the scan window.
- 3, Use soft brush to remove the stain from the scan window.
- 4, Use the soft cloth to clean the window, such as eyeglass cleaning cloth.
- 5, Do not spray any liquid on the scan window.
- 6, Do not use any detergent to clean other parts of the device except for water.

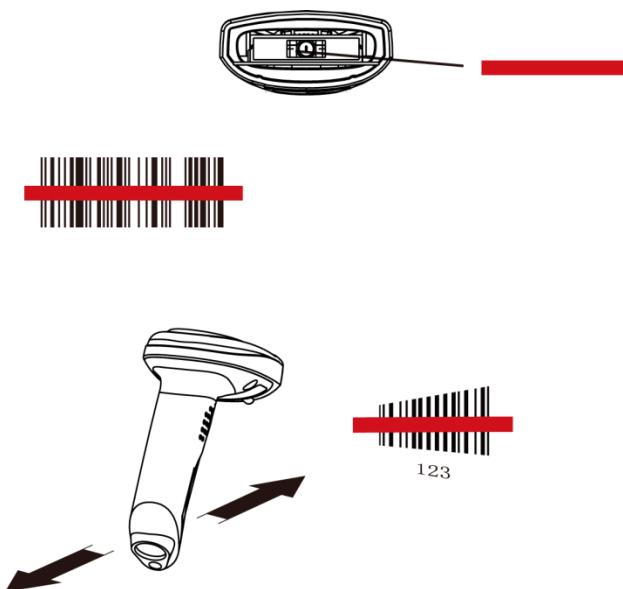
**Note: The warranty DOES NOT cover damages caused by inappropriate care and maintenance.**

## Scanning Instructions

When the scanner is in the Manual scan mode, you can follow the steps below to scan a barcode:

1. Press and hold the trigger. Then the scanner will project a red aiming beam.
2. Aim the red beam across the center of barcode, as shown below.
3. Release the trigger when the red beam goes off. If the barcode is decoded successfully, the scanner will emit a good read beep and the decoded data will be sent to the host device.

**Note:** For barcodes of the same batch, the scanner keeps a very high success ratio in certain distance which is regarded as the optimal scanning distance.

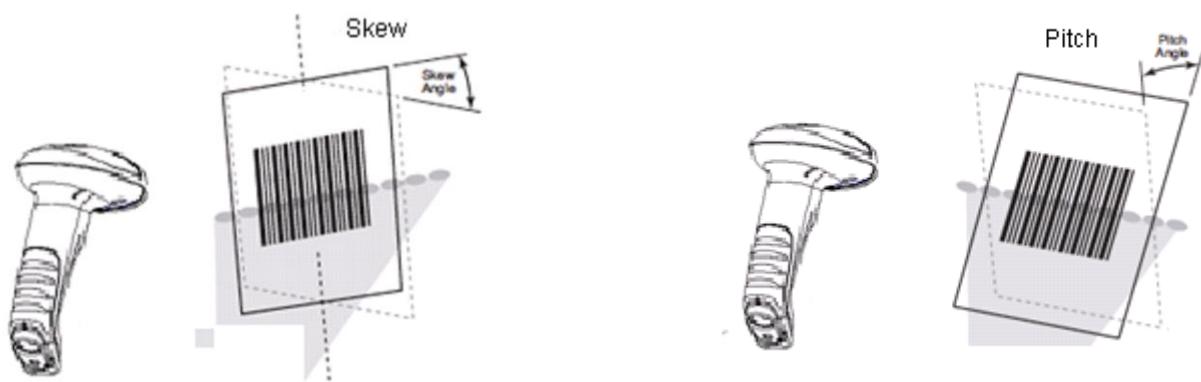


---

## Scan Angle

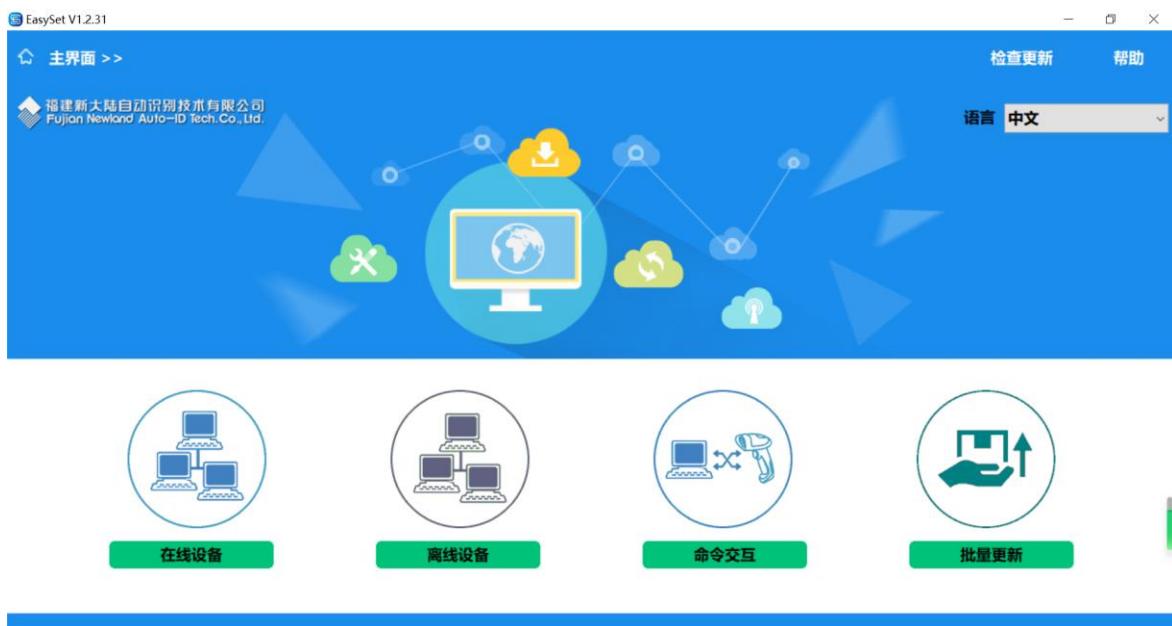
Pitch:  $\pm 60^\circ$ , test condition: roll:  $0^\circ$ , skew:  $0^\circ$ .

Skew:  $\pm 70^\circ$ , test condition: roll:  $0^\circ$ , pitch:  $0^\circ$ .



## Chapter 2 Easyset

EasySet supports Windows operating systems. EasySet, developed by Fujian Newland Auto-ID Tech. Co., Ltd., is a configuration tool for Newland's 1D/2D handheld barcode scanner, fixed mount barcode scanners and OEM scan engines. Its main features includes View device & configuration information of online device and send serial commands to online device and receive device response.





## Chapter 3 System Settings

### Introduction

There are three ways to configure the scanner: barcode programming, command programming and EasySet programming.

#### Barcode Programming

The scanner can be configured by scanning programming barcodes. All user programmable features/options are described along with their programming barcodes/commands in the following sections.

This programming method is most straightforward. However, it requires manually scanning barcodes. As a result, errors are more likely to occur.

#### Command Programming

The scanner can also be configured by serial commands sent from the host device.

Users can design an application program to send those command strings to the scanners to perform device configuration.

#### EasySet Programming

Besides the two methods mentioned above, you can conveniently perform scanner configuration through EasySet too. EasySet is a Windows-based configuration tool particularly designed for Newland products, enabling users to gain access to decoded data and captured images and to configure scanners. For more information about this tool, refer to the *EasySet User Guide*.



## Programming Barcode/ Programming Command/Function



The figure above is an example that shows you the programming barcode and command for the Enter Setup function:

1. The **No Case Conversion** barcode.
2. The **No Case Conversion** command.
3. The description of feature-option.
4. \*\* indicates factory default setting



@SETUPE1

**Enter Setup**

---

## Use of Programming Command

Besides the barcode programming method, the scanner can also be configured by serial commands (HEX) sent from the host device. **All commands must be entered in uppercase letters.**

## Use of Programming Barcodes

Scanning the **Enter Setup** barcode can enable the scanner to enter the setup mode. Then you can scan a number of programming barcodes to configure your scanner. To exit the setup mode, scan the **Exit Setup** barcode or a non-programing barcode, or reboot the scanner.



@SETUPE0

**\*\* Exit Setup**



@SETUPE1

**Enter Setup**

Programming barcode data (i.e. the characters under programming barcode) can be transmitted to the host device. You may scan the appropriate barcode below to enable or disable the transmission of programming barcode data to the host device.



#SETUPT0

**\*\* Do Not Transmit Programming Barcode Data**



#SETUPT1

**Transmit Programming Barcode Data**



@SETUPE0

**\*\* Exit Setup**



@SETUPE1  
Enter Setup

## Illumination



@ILLSCN1

\*\* On



@ILLSCN0

Off

## Aiming



@AMLENA1

\*\* On



@AMLENA0

Off



@AMLENA2

Always lighting



@SETUPE0  
\*\* Exit Setup



@SETUPE1

**Enter Setup**

---

## Good Read LED

The green LED can be programmed to be On or Off to indicate good read.



@GRLENA1

**\*\* On**



@GRLENA0

**Off**



@SETUPE0

**\*\* Exit Setup**



## Good Read LED Duration

This parameter sets the amount of time that the Good Read LED remains on following a good read. It is programmable in 1ms increments from 1ms to 2,000ms.



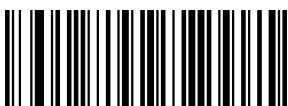
@GRLDUR20

\*\* Short (20ms)



@GRLDUR220

Long (220ms)



@GRLDUR

Custom (1 - 2,000ms)



@GRLDUR120

Medium (120ms)



@GRLDUR320

Prolonged (320ms)

**E**  
*xample*

Set the Good Read LED duration to 800ms:

1. Scan the **Enter Setup** barcode.
2. Scan the **Custom** barcode.
3. Scan the numeric barcodes "8", "0" and "0" from the "Digit Barcodes" section in Appendix.
4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
5. Scan the **Exit Setup** barcode.



@SETUPE0

\*\* Exit Setup



@SETUPE1

**Enter Setup**

---



@SETUPE0

**\*\* Exit Setup**

---



@SETUPE1  
Enter Setup



@GRLDUR100  
100ms



@GRLDUR200  
200ms



@GRLDUR300  
300ms



@GRLDUR400  
400ms



@GRLDUR500  
500ms



@GRLDUR600  
600ms



@GRLDUR700  
700ms



@GRLDUR800  
800ms



@SETUPE0  
\*\* Exit Setup



@SETUPE1

**Enter Setup**

---



@GRLDUR900  
900ms



@GRLDUR1000  
1000ms



@GRLDUR1100  
1100ms



@GRLDUR1200  
1200ms



@GRLDUR1300  
1300ms



@GRLDUR1400  
1400ms



@GRLDUR1500  
1500ms



@GRLDUR1600  
1600ms



@SETUPE0

**\*\* Exit Setup**



@SETUPE1  
Enter Setup

## Power On Beep

The scanner can be programmed to beep when it is powered on. Scan the **Off** barcode if you do not want a power on beep.



@PWBENA1  
\*\* On



@PWBENA0  
Off

## Good Read Beep

Scanning the **Off** barcode can turn off the beep that indicates successful decode; scanning the **On** barcode can turn it back on.



@GRBENA1  
\*\* On



@GRBENA0  
Off



@SETUPE0  
\*\* Exit Setup



@SETUPE1

Enter Setup

---

### Good Read Beep Duration

This parameter sets the length of the beep the scanner emits on a good read. It is programmable in 1ms increments from 20ms to 300ms.



@GRBDUR40

**Short (40ms)**



@GRBDUR80

**\*\* Medium (80ms)**



@GRBDUR120

**Long (120ms)**



@GRBDUR

**Custom (20 – 300ms)**

**E**xample

**Set the Good Read Beep duration to 200ms:**

1. Scan the **Enter Setup** barcode.
2. Scan the **Custom** barcode.
3. Scan the numeric barcodes “2”, “0” and “0” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Exit Setup** barcode.



@SETUPE0

**\*\* Exit Setup**



## Good Read Beep Frequency

This parameter is programmable in 1Hz increments from 20Hz to 20,000Hz



@GRBFRQ800  
**Extra Low (800Hz)**



@GRBFRQ1600  
**Low (1600Hz)**



@GRBFRQ1600  
**\*\* Medium (2730Hz)**



@GRBFRQ4200  
**High (4200Hz)**



@GRBFRQ  
**Custom (20 - 20,000Hz)**

**E**  
*xample*

Set the Good Read Beep frequency to 2,000Hz:

1. Scan the **Enter Setup** barcode.
2. Scan the **Custom** barcode.
3. Scan the numeric barcodes “2”, “0”, “0” and “0” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Exit Setup** barcode.



@SETUPE0  
**\*\* Exit Setup**



@SETUPE1

**Enter Setup**

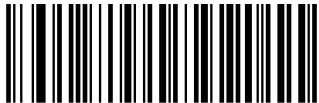
---

### **Good Read Beep Volume**

This parameter is programmable in 1 increments from 1 to 20



@GRBVLL20  
\*\* Loud



@GRBVLL2  
Low



@GRBVLL7  
Medium



@GRBVLL  
Custom(1-20)



@SETUPE0  
\*\* Exit Setup



## Scan Mode

- ❖ **Level Mode:** A trigger pull activates a decode session. The decode session continues until a barcode is decoded or you release the trigger.
- ❖ **Sense Mode:** The scanner waits for the image stabilization timeout to expire before activating a decode session everytime it detects a change in ambient illumination. Decode session continues until a barcode is decoded or the decode session timeout expires. In this mode, a trigger pull can also activate a decode session. The decode session continues until a barcode is decoded or the trigger is released. When the session ends, the scanner continues to monitor ambient illumination. **Timeout between Decodes (Same Barcode)** can avoid undesired rereading of same barcode in a given period of time. **Sensitivity** can change the Sense Mode's sensibility to changes in ambient illumination.
- ❖ **Continuous Mode:** The scanner automatically starts one decode session after another. To suspend/resume barcode reading, simply press the trigger. **Timeout between Decodes (Same Barcode)** can avoid undesired rereading of same barcode in a given period of time.
- ❖ **Pulse Mode:** When the trigger is pulled and released, scanning is activated until a barcode is decoded or the decode session timeout expires (The decode session timeout begins when the trigger is released).
- ❖ **Batch Mode:** When the trigger is pulled and released, scanning is activated until the trigger is released. During pulling the trigger, good read barcodes will beep and output barcode information. As long as unrelease the trigger, it will continues decoding. During pulling the trigger, same code can be read only once.



\*\* Level Mode



Sense Mode



Continuous Mode



\*\* Exit Setup



@SETUPE1

**Enter Setup**

---



@SCNMOD4

**Pulse Mode**



@SCNMOD7

**Batch Mode**



@SETUPE0

**\*\* Exit Setup**



@SETUPE1  
Enter Setup

## Decode Session Timeout

This parameter sets the maximum time decode session continues during a scan attempt. It is programmable in 1ms increments from 1ms to 3,600,000ms. When it is set to 0, the timeout is infinite. The default setting is 3,000ms.



@ORTSET

### Decode Session Timeout

## Example

Set the decode session timeout to 1,500ms:

1. Scan the **Enter Setup** barcode.
2. Scan the **Decode Session Timeout** barcode.
3. Scan the numeric barcodes “1”, “5”, “0” and “0” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Exit Setup** barcode.



@SETUPE0  
\*\* Exit Setup



@SETUPE1

Enter Setup

---

## Image Stabilization Timeout (Sense Mode)

This parameter defines the amount of time the scanner will spend adapting to ambient environment after it decodes a barcode and “looks” for another. It is programmable in 1ms increments from 0ms to 3,000ms. The default setting is 200ms.



@SENIST

Image Stabilization Timeout

**E**  
*xample*

Set the image stabilization timeout to 800ms:

1. Scan the **Enter Setup** barcode.
2. Scan the **Image Stabilization Timeout** barcode.
3. Scan the numeric barcodes “8”, “0” and “0” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Exit Setup** barcode.



@SETUPE0

\*\* Exit Setup



## Reread Timeout

Reread Timeout can avoid undesired rereading of same barcode in a given period of time. This feature is only applicable to the Sense and Continuous modes.

**Enable Reread Timeout:** Do not allow the scanner to reread same barcode before the reread timeout expires.

**Disable Reread Timeout:** Allow the scanner to reread same barcode.



Enable Reread Timeout



\*\*Disable Reread Timeout

The following parameter sets the timeout between decodes for same barcode. It is programmable in 1ms increments from 1ms to 3,600,000ms. When it is set to a value greater than 3,000, the timeout for rereading same programming barcode is limited to 3,000ms. The default setting is 1,000ms.



Set Reread Timeout

**E**  
*xample*

Set the reread timeout to 1,000ms:

1. Scan the **Enter Setup** barcode.
2. Scan the **Timeout between Decodes (Same Barcode)** barcode.
3. Scan the numeric barcodes “1”, “0”, “0” and “0” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Exit Setup** barcode.



@SETUPE0  
\*\* Exit Setup



@SETUPE1

Enter Setup

---

You may wish to restart the reread timeout when the scanner encounters the same barcode that was decoded in the last scan session before the reread timeout expires. To enable this feature, scan the **Reread Timeout Reset On** barcode. This feature is only effective when **Reread Timeout** is enabled.



@RRDREN1

Reread Timeout Reset On



@RRDRENO

\*\* Reread Timeout Reset Off

## Image Decoding Timeout

Image Decoding Timeout specifies the maximum time the scanner will spend decoding an image. This parameter is programmable in 1ms increments from 1ms to 3,000ms. The default timeout is 500ms.



@DETSET

Image Decoding Timeout

**E**xample

Set the image decoding timeout to 1,000ms:

1. Scan the **Enter Setup** barcode.
2. Scan the **Image Decoding Timeout** barcode.
3. Scan the numeric barcodes “1”, “0”, “0” and “0” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Exit Setup** barcode.



@SETUPE0

\*\* Exit Setup



@SETUPE1  
Enter Setup

## Scanning Preference

**Normal Exposure Mode:** Select this mode when reading barcodes on paper.

**Mobile Mode:** Select this mode when reading barcodes on the screen.



@EXPLVL0

**\*\* Normal Exposure Mode**



@EXPLVL2

**Mobile Mode**



@SETUPE0

**\*\* Exit Setup**



@SETUPE1

Enter Setup

---

## Surround GS1 Application Identifiers (AI's) with Parentheses

When **Surround GS1 AI's with Parentheses** is selected, each application identifier (AI) contained in scanned data will be enclosed in parentheses in the output message.



@GS1AIP0

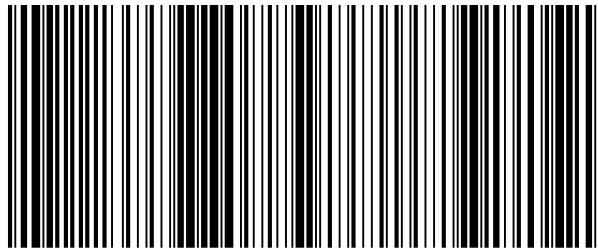
**\*\* Do Not Surround GS1 AI's with Parentheses**



@GS1AIP1

**Surround GS1 AI's with Parentheses**

**E**  
*xample*



(01) 0 0614141 99999 6 (10) 10ABCEDF123456

If **Surround GS1 AI's with Parentheses** is selected, the barcode above is output as  
(01)00614141999996(10)10ABCEDF123456.

If **Do Not Surround GS1 AI's with Parentheses** is selected, the barcode above is output as  
01006141419999961010ABCEDF123456.



@SETUPE0

**\*\* Exit Setup**

---



@SETUPE1  
Enter Setup

## Sensitivity

Sensitivity specifies the degree of acuteness of the scanner's response to changes in images captured. The higher the sensitivity, the lower requirement in image change to trigger the scanner. You can select an appropriate degree of sensitivity that fits the application environment. The feature is only applicable to the Sense mode. It is programmable from 1 to 20. The default setting is Medium (5).



@SENLVL14

**Low Sensitivity**



@SENLVL8

**High Sensitivity**



@SENLVL11

**\*\* Medium Sensitivity**



@SENLVL5

**Enhanced Sensitivity**



@SENLVL

**Custom Sensitivity (1-20)**

**E**xample

**Set the sensitivity to Level 10:**

1. Scan the **Enter Setup** barcode.
2. Scan the **Custom Sensitivity** barcode.
3. Scan the numeric barcodes “1” and “0” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Exit Setup** barcode.



@SETUPE0

**\*\* Exit Setup**



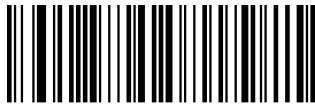
@SETUPE1

Enter Setup

---

## Trigger Commands

When **Enable Trigger Commands** is selected, you can activate and deactivate the scanner in the Level mode with serial trigger commands. Sending the **Start Scanning** command (default: <SOH> T <EOT>, user-programmable) to the scanner in the Level mode activates a decode session. The decode session continues until a barcode is decoded or the decode session timeout or the scanner receives the **Stop Scanning** command (default: <SOH> P <EOT>, user-programmable).



@SCNTCEO

**\*\* Disable Trigger Commands**



@SCNTCE1

**Enable Trigger Commands**

## Modify Start Scanning Command

The **Start Scanning Command** can stimulate the trigger unreleased and consist of 1-10 characters (HEX values from 0x01 to 0xFF). In this command, the character "?" (HEX: 0x3F) cannot be the first character. The default **Start Scanning** command is <SOH> T <EOT>.



@SCNTCT

**Modify Start Scanning Command**

**E**xample

Set the **Start Scanning** command to “\*T”:

1. Scan the **Enter Setup** barcode.
2. Scan the **Modify Start Scanning Command** barcode.
3. Scan the numeric barcodes “2”, “A”, “5” and “4” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Exit Setup** barcode.



@SETUPE0

**\*\* Exit Setup**



@SETUPE1  
Enter Setup

---

### Modify Stop Scanning Command

The **Stop Scanning Command** can stimulate the trigger unreleased and consist of 1-10 characters (HEX values from 0x01 to 0xFF). In this command, the character "?" (HEX: 0x3F) cannot be the first character. The default **Stop Scanning** command is <SOH> P <EOT>.



@SCNTCP

Modify Stop Scanning Command



@SETUPE0  
\*\* Exit Setup



@SETUPE1

**Enter Setup**

---

## Read Barcode On/Off

Sending the Read Barcode Off command ~<SOH>0000#SCNENA0;<ETX> to the scanner can disable it from reading barcode, and the scanner is unable to scan barcode unless you send the Read Barcode On command ~<SOH>0000#SCNENA1;<ETX> to it or power cycle it. By default, Read Barcode is On.



@SETUPE0

**\*\* Exit Setup**



@SETUPE1  
Enter Setup

## Decode Area

**Whole Area Decoding:** The scanner attempts to decode barcode(s) within its field of view, from the center to the periphery, and transmits the barcode that has been first decoded.

**Specific Area Decoding:** The scanner attempts to read barcode(s) within a specified decoding area and transmits the barcode that has been first decoded. This option allows the scanner to narrow its field of view to make sure it reads only those barcodes intended by the user. For instance, if multiple barcodes are placed closely together, specific area decoding in conjunction with appropriate pre-defined decoding area will insure that only the desired barcode is read.



@CADENA0

**\*\* Whole Area Decoding**



@CADENA1

**Specific Area Decoding**

If **Specific Area Decoding** is enabled, the scanner only reads barcodes that intersect the predefined decoding area. The default decoding area is an area of 40% top, 60% bottom, 40% left and 60% right of the scanner's field of view

You can define the decoding area using the **Top of Decoding Area**, **Bottom of Decoding Area**, **Left of Decoding Area** and **Right of Decoding Area** barcodes as well as numeric barcode(s) that represent(s) a desired percentage (0-100). The value of Bottom must be greater than that of Top; the value of Right must be greater than that of Left.



@CADTOP

**Top of Decoding Area**



@CADBOT

**Bottom of Decoding Area**



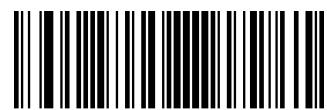
@CADLEF

**Left of Decoding Area**



@CADRIG

**Right of Decoding Area**



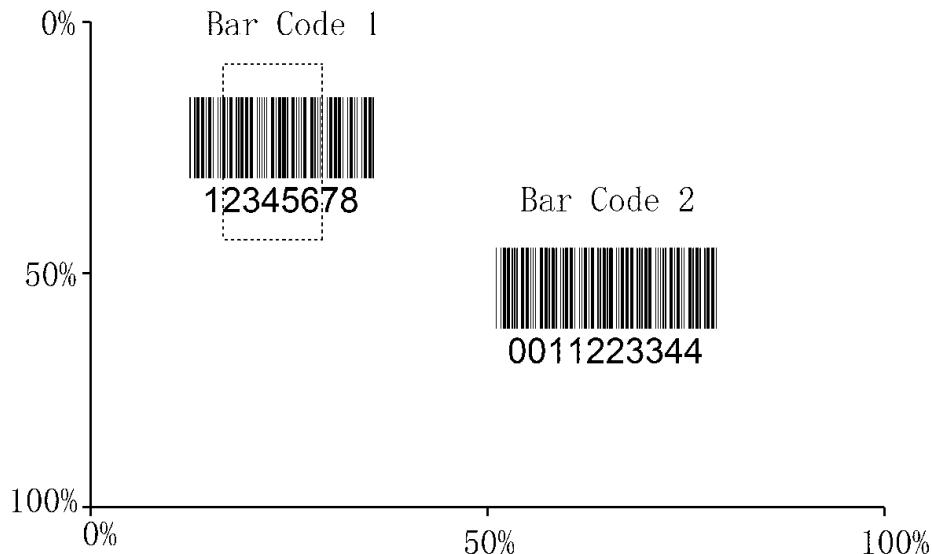
@SETUPE0

**\*\* Exit Setup**



@SETUPE1

Enter Setup



**E**xample

Program the scanner to only read Barcode 1 in the figure above by setting the decoding area to 10% top, 45% bottom, 15% left and 30% right:

1. Scan the **Enter Setup** barcode.
2. Scan the **Top of Decoding Area** barcode.
3. Scan the numeric barcode "0" from the "Digit Barcodes" section in Appendix.
4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
5. Scan the **Bottom of Decoding Area** barcode.
6. Scan the numeric barcodes "4" and "5" from the "Digit Barcodes" section in Appendix.
7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
8. Scan the **Top of Decoding Area** barcode.
9. Scan the numeric barcodes "1" and "0" from the "Digit Barcodes" section in Appendix.
10. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
11. Scan the **Left of Decoding Area** barcode.
12. Scan the numeric barcode "0" from the "Digit Barcodes" section in Appendix.
13. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
14. Scan the **Right of Decoding Area** barcode.
15. Scan the numeric barcodes "3" and "0" from the "Digit Barcodes" section in Appendix.
16. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
17. Scan the **Left of Decoding Area** barcode.
18. Scan the numeric barcodes "1" and "5" from the "Digit Barcodes" section in Appendix.
19. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
20. Scan the **Exit Setup** barcode.



@SETUPE0

\*\* Exit Setup



@SETUPE1  
Enter Setup

## Image Flipping



@MIRROR0

**\*\* Do Not Flip**



@MIRROR1

**Flip Horizontally**



@MIRROR2

**Flip Vertically**



@MIRROR3

**Flip Horizontally & Vertically**

Example of image not flipped



Example of image flipped horizontally



Example of image flipped vertically



Example of image flipped horizontally & vertically



@SETUPE0

**\*\* Exit Setup**



@SETUPE1

**Enter Setup**

---

## Smart Stand Mode

After this feature is turned on, the scanner will switch from its current scan mode to the Sense mode when it is inserted in the stand, and it will operate in its previous scan mode when it is removed from the stand.



@SMTENA0

**\*\* Off**



@SMTENA1

**On**



@SETUPE0

**\*\* Exit Setup**



@SETUPE1  
Enter Setup

## Bad Read Message

Scan the appropriate barcode below to select whether or not to send a bad read message (user-programmable) when a good read does not occur before trigger release, or the decode session timeout expires, or the scanner receives the **Stop Scanning** command (For more information, see the “Serial Trigger Command” section in this chapter).



@NGRENA0

\*\* Bad Read Message OFF



@NGRENA1

Bad Read Message ON

## Set Bad Read Message

A bad read message can contain up to 7 characters (HEX values from 0x00 to 0xFF). To set a bad read message, scan the **Set Bad Read Message** barcode, the numeric barcodes representing the hexadecimal values of desired character(s) and the **Save** barcode. The default setting is “NG”.



@NGRSET

Set Bad Read Message

**E**xample

Set the bad read message to “F” (HEX: 0x46):

1. Scan the **Enter Setup** barcode.
2. Scan the **Set Bad Read Message** barcode.
3. Scan the numeric barcodes “4” and “6” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Exit Setup** barcode.



@SETUPE0

\*\* Exit Setup



@SETUPE1

Enter Setup

---

## Default Settings

### Factory Defaults

Scanning the following barcode can restore the scanner to the factory defaults.

You may need to reset all parameters to the factory defaults when:

1. The scanner is not properly configured so that it fails to decode barcodes.
2. You forget previous configuration and want to avoid its impact.



@FACDEF

**\*\*Restore All Factory Defaults**

## Custom Defaults

Scanning the **Restore All Custom Defaults** barcode can reset all parameters to the custom defaults. Scanning the **Save as Custom Defaults** barcode can set the current settings as custom defaults.

Custom defaults are stored in the non-volatile memory.



@CUSSAV

**Save as Custom Defaults**



@CUSDEF

**Restore All Custom Defaults**



Restoring the scanner to the factory defaults will not remove the custom defaults from the scanner.



@SETUPE0

**\*\* Exit Setup**



@SETUPE1  
Enter Setup

---

## Query Product Information

After scanning the barcode below, the product information (including product name, firmware version, decoder version, hardware version, product serial number, OEM serial number, manufacturing date and data formatter version) will be sent to the host device.



@QRYSYS  
Query Product Information

## Query Product Name



@QRYPDN  
Query Product Name

## Query Firmware Version



@QRYFWV  
Query Firmware Version



@SETUPE0  
\*\* Exit Setup



@SETUPE1

**Enter Setup**

---

**Query Decoder Version**



@QRYDCV

**Query Decoder Version**

**Query Hardware Version**



@QRYHWV

**Query Hardware Version**

**Query Product Serial Number**



@QRYPSON

**Query Product Serial Number**



@SETUPE0

**\*\* Exit Setup**



@SETUPE1  
Enter Setup

---

#### Query OEM Serial Number



@QRYESN

Query OEM Serial Number

#### Query Manufacturing Date



@QRYDAT

Query Manufacturing Date

#### Query Data Formatter Version



@QRYDFM

Query Data Formatter Version

---



@SETUPE0

\*\* Exit Setup

---

## Chapter 4 RS-232 Interface

### Introduction

When the scanner is connected to the RS-232 port of a host device, the scanner will automatically enable RS-232 communication. However, you need to set communication parameters (including interface cables auto match, baud rate, parity check, data bit and stop bit) on the scanner to match the host device so that two devices can communicate with each other.





@SETUPE1  
Enter Setup

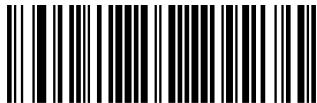
## Interface Cables Auto Match (USB and RS-232 Interface Only)

**Off:** The scanner is connected to the host device according to communication parameters.

**On:** When the scanner is connected to the RS-232 port of a host device, the scanner will automatically enable RS-232 communication. When the scanner is connected to the USB port of a host device, the scanner will automatically enable USB communication.



This feature is only effective after rebooting the scanner



@AUTOUR0  
Off



@AUTOUR1  
\*\* On



@SETUPE0  
\*\* Exit Setup



@SETUPE1

Enter Setup

---

## Baud Rate

Baud rate is the number of bits of data transmitted per second. Set the baud rate to match the host requirements.



@232BAD8  
115200



@232BAD6  
38400



@232BAD4  
14400



@232BAD2  
4800



@232BAD7  
57600



@232BAD5  
19200



@232BAD3  
\*\* 9600



@SETUPE0  
\*\* Exit Setup



@SETUPE1  
Enter Setup



@232BAD1  
2400



@232BAD0  
1200



@SETUPE0  
\*\* Exit Setup



@SETUPE1

**Enter Setup**

---

## Parity Check

Set the parity type to match the host requirements.

- 1. Odd Parity:** If the data contains an odd number of 1 bits, the parity bit value is set to 0.
- 2. Even Parity:** If the data contains an even number of 1 bits, the parity bit value is set to 0.
- 3. None:** Select this option when no parity bit is required.



@232PAR0

**\*\* None**



@232PAR1

**Even Parity**



@232PAR2

**Odd Parity**



@SETUPE0

**\*\* Exit Setup**



@SETUPE1  
Enter Setup

## Data Bit

Set the number of data bits to match the host requirements.



@232DAT1

**7 Data Bits**



@232DAT0

**\*\* 8 Data Bits**

## Stop Bit

The stop bit(s) at the end of each transmitted character marks the end of transmission of one character and prepares the receiving device for the next character in the serial data stream. Set the number of stop bits to match the host requirements.



@232STP0

**\*\* 1 Stop Bit**



@232STP1

**2 Stop Bits**



@SETUPE0  
\*\* Exit Setup

## Chapter 5 USB Interface

### Introduction

There are four options for USB connection:

- ◆ USB HID Keyboard: The scanner's transmission is simulated as USB keyboard input with no need for command configuration or a driver. Barcode data could be entered by the virtual keyboard directly and it is also convenient for the host device to receive data.
- ◆ USB CDC: It is compliant with the standard USB CDC class specifications defined by the USB-IF and allows the host device to receive data in the way as a serial port does. A driver is needed when using this feature.
- ◆ HID POS (POS HID Barcode Scanner): It is based on the HID interface, with no need for a custom driver. It excels virtual keyboard and traditional RS-232 interface in transmission speed.
- ◆ IBM SurePOS: It conforms to IBM (now Toshiba Global Commerce Solutions) 4698 USB scanner interface specifications.

When the scanner is connected to both USB and RS-232 ports on a host device, it will select the USB connection by default.



@SETUPE1

**Enter Setup**

---

## **USB HID Keyboard**

When the scanner is connected to the USB port on a host device, you can enable the USB HID Keyboard feature by scanning the barcode below. Then scanner's transmission will be simulated as USB keyboard input. The Host receives keystrokes on the virtual keyboard. It works on a Plug and Play basis and no driver is required.



**\*\* USB HID Keyboard**



If the host device allows keyboard input, then no extra software is needed for HID Keyboard input.



@SETUPE0

**\*\* Exit Setup**



@SETUPE1

Enter Setup

---

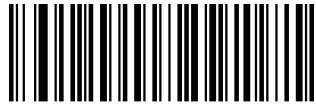
## USB Country Keyboard Types

Keyboard layouts vary from country to country. The default setting is U.S. keyboard.



@KBWCTY0

**\*\* U.S. (English)**



@KBWCTY2

**Brazil**



@KBWCTY4

**Czechoslovakia**



@KBWCTY6

**Finland (Swedish)**



@KBWCTY1

**Belgium**



@KBWCTY3

**Canada (French)**



@KBWCTY5

**Denmark**



@SETUPE0

**\*\* Exit Setup**



@SETUPE1

**Enter Setup**

---



@KBWCTY7

**France**



@KBWCTY8

**Germany/ Austria**



@KBWCTY9

**Greece**



@KBWCTY10

**Hungary**



@KBWCTY11

**Israel (Hebrew)**



@KBWCTY12

**Italy**



@KBWCTY13

**Latin America/ South America**



@KBWCTY14

**Netherlands (Dutch)**



@SETUPE0

**\*\* Exit Setup**



@SETUPE1

**Enter Setup**

---



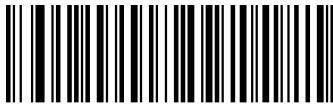
@KBWCTY16

**Poland**



@KBWCTY18

**Romania**



@KBWCTY21

**Slovakia**



@KBWCTY23

**Sweden**



@KBWCTY15

**Norway**



@KBWCTY17

**Portugal**



@KBWCTY19

**Russia**



@KBWCTY22

**Spain**



@SETUPE0

**\*\* Exit Setup**

---



@SETUPE1

Enter Setup

---



@KBWCTY24

**Switzerland (German)**



@KBWCTY25

**Turkey\_F**



@KBWCTY26

**Turkey\_Q**



@KBWCTY27

**UK**



@KBWCTY28

**Japan**



@KBWCTY29

**Poland(Programmer)**



@KBWCTY30

**Czech(Programmer)**



@KBWCTY31

**German(No Dead Key)**



@SETUPE0

**\*\* Exit Setup**



@SETUPE1

Enter Setup

---

### Beep on Unknown Character

Due to the differences in keyboard layouts, some characters contained in barcode data may be unavailable on the selected keyboard. As a result, the scanner fails to transmit the unknown characters.

Scan the appropriate barcode below to enable or disable the emission of beep when an unknown character is detected.



@KBWBUC0

**\*\* Do Not Beep on Unknown Character**



@KBWBUC1

**Beep on Unknown Character**

## Example

Supposing French keyboard (Country Code: 7) is selected and barcode data "ADF" is being dealt with, the keyboard will fail to locate the "Đ" (0xD0) character and the scanner will ignore the character and continue to process the next one.

**Do Not Beep on Unknown Character:** The scanner does not beep and the Host receives "AF".

**Beep on Unknown Character:** The scanner beeps and the Host still receives "AF".



If Emulate ALT+Keypad ON is selected, **Beep on Unknown Character** does not function.



@SETUPE0

**\*\* Exit Setup**

---



@SETUPE1

Enter Setup

---

### Emulate ALT+Keypad

When **Emulate ALT+Keypad** is turned on, any character is sent via the numeric keypad and overlook USB country keyboard type. This mode need to set **Code Page Option** and **Unicode Output**. **Code Page** determines the target language. **Unicode Output** determines the ASCII input to the host device.



@KBWALTO

\*\* Emulate ALT+Keypad OFF



@KBWALT1

Emulate ALT+Keypad ON



ASCII characters between 0x00~0x1F will be input in way of Function Key Mapping Set.



Since sending a character involves multiple keystroke emulations, this method appears less efficient.

**Example**

Supposing **Emulate ALT+Keypad** is ON, **Unicode Encoding** is Off, and **Code Page 1252 (West European Latin)** is selected, barcode data "ADF" (65/208/70) is sent as below:

"A" -- "ALT Make" + "065" + "ALT Break"

"D" -- "ALT Make" + "208" + "ALT Break"

"F" -- "ALT Make" + "070" + "ALT Break"



@SETUPE0

\*\* Exit Setup



@SETUPE1

Enter Setup

---

## Code Page

Code pages define the mapping of character codes to characters. If the data received does not display with the proper characters, it may be because the barcode being scanned was created using a code page that is different from the one the host program is expecting. If this is the case, select the code page with which the barcodes were created by scanning the appropriate barcode below. For PDF417, QR Code, Aztec and Data Matrix, besides setting the code page, you also need to set the character encoding in the “Character Encoding” section in Chapter 6. This feature is only effective when **Emulate ALT+Keypad** is turned on. The default setting is Code Page 1252(West European, Latin)



@KBWCPG0

\*\* Code Page 1252 (West European Latin)



@KBWCPG1

Code Page 1251 (Cyrillic)



@KBWCPG2

Code Page 1250 (Central and East European Latin)



@KBWCPG3

Code Page 1253 (Greek)



@KBWCPG4

Code Page 1254 (Turkish)



@KBWCPG5

Code Page 1255 (Hebrew)



@SETUPE0

\*\* Exit Setup

---



@SETUPE1

Enter Setup

---



@KBWCPG6

**Code Page 1256 (Arabic)**



@KBWCPG7

**Code Page 1257 (Baltic)**



@KBWCPG8

**Code Page 1258 (Vietnamese)**



@KBWCPG9

**Code Page 936 (Simplified Chinese, GB2312,GBK)**



@KBWCPG11

**Code Page 874(Thai)**



@SETUPE0

**\*\* Exit Setup**

---



@SETUPE1  
Enter Setup

## Unicode Encoding

Different host program may use different character encodings for handling incoming barcode data. For instance, Microsoft Office Word uses Unicode encoding and therefore you should turn **Unicode Encoding** on, whereas Microsoft Office Excel or Notepad uses Code Page encoding and therefore you should turn **Unicode Encoding** off. This feature is only effective when **Emulate ALT+Keypad** is turned on. The default setting is Off



@KBWCPU0  
\*\* Off



On

## Emulate Keypad with Leading Zero

You may turn this feature on to send character sequences sent over the numeric keypad as ISO characters which have a leading zero. For example, ASCII A transmits as "ALT MAKE" 0065 "ALT BREAK". This feature is only effective when **Emulate ALT+Keypad** is enabled.



@KBWALZ1  
\*\* On



@KBWALZ0  
Off



@SETUPE0  
\*\* Exit Setup



## Function Key Mapping

When **Ctrl+ASCII Mode** is selected, function characters (0x00 - 0x1F) are sent as ASCII sequences. The default setting is Off.



@KBWFKM0

\*\* Disable



@KBWFKM1

**Ctrl+ASCII Mode**



@KBWFKM2

**Alt+Keypad Mode**

### Example

If **Ctrl+ASCII Mode** is selected and other parameters of USB HID Keyboard adopt factory defaults, barcode data “A<HT> (i.e. Horizontal Tab) F” (0x41/0x09/0x46) is sent as below:

“A” - Keystroke “A”.

<HT> - “Ctrl Make” + Keystroke “I” + “Ctrl Break”

“F” - Keystroke “F”

For some text editors, “Ctrl I” means italic convert. So the output may be “AF”.

If **Alt+Keypad Mode** is selected and other parameters of USB HID Keyboard adopt factory defaults, the data above is sent as below:

“A” - Keystroke “A”.

<HT> - “Alt Make” + Keystrokes “009” + “Alt Break”

“F” - Keystroke “F”



@SETUPE0

\*\* Exit Setup



@SETUPE1

Enter Setup

**ASCII Function Key Mapping Table**

ASCII Function	ASCII Value (HEX)	Function Key Mapping Disabled	Ctrl+ASCII
NUL	00	Null	Ctrl+@
SOH	01	Keypad Enter	Ctrl+A
STX	02	Caps Lock	Ctrl+B
ETX	03	ALT	Ctrl+C
EOT	04	Null	Ctrl+D
ENQ	05	CTRL	Ctrl+E
ACK	06	Null	Ctrl+F
BEL	07	Enter	Ctrl+G
BS	08	Left Arrow	Ctrl+H
HT	09	Horizontal Tab	Ctrl+I
LF	0A	Down Arrow	Ctrl+J
VT	0B	Vertical Tab	Ctrl+K
FF	0C	Delete	Ctrl+L
CR	0D	Enter	Ctrl+M
SO	0E	Insert	Ctrl+N
SI	0F	Esc	Ctrl+O
DLE	10	F11	Ctrl+P
DC1	11	Home	Ctrl+Q
DC2	12	PrintScreen	Ctrl+R
DC3	13	Backspace	Ctrl+S
DC4	14	tab+shift	Ctrl+T
NAK	15	F12	Ctrl+U
SYN	16	F1	Ctrl+V
ETB	17	F2	Ctrl+W
CAN	18	F3	Ctrl+X
EM	19	F4	Ctrl+Y
SUB	1A	F5	Ctrl+Z
ESC	11	F6	Ctrl+[
FS	1C	F7	Ctrl+\
GS	1D	F8	Ctrl+]
RS	1E	F9	Ctrl+6
US	1F	F10	Ctrl+-



@SETUPE0

\*\* Exit Setup



@SETUPE1

Enter Setup

### ASCII Function Key Mapping Table (Continued)

The last five characters (0x1B~0x1F) in the table above apply to US keyboard layout only. The following chart provides the equivalents of these five characters for other countries.

Country	Ctrl+ASCII					
United States	Ctrl+[	Ctrl+\	Ctrl+]	Ctrl+6	Ctrl+-	
Belgium	Ctrl+[	Ctrl+<	Ctrl+]	Ctrl+6	Ctrl+-	
Scandinavia	Ctrl+8	Ctrl+<	Ctrl+9	Ctrl+6	Ctrl+-	
France	Ctrl+^	Ctrl+8	Ctrl+\$	Ctrl+6	Ctrl+=	
Germany		Ctrl+Ã	Ctrl++	Ctrl+6	Ctrl+-	
Italy		Ctrl+\	Ctrl++	Ctrl+6	Ctrl+-	
Switzerland		Ctrl+<	Ctrl+..	Ctrl+6	Ctrl+-	
United Kingdom	Ctrl+[	Ctrl+¢	Ctrl+]	Ctrl+6	Ctrl+-	
Denmark	Ctrl+8	Ctrl+\	Ctrl+9	Ctrl+6	Ctrl+-	
Norway	Ctrl+8	Ctrl+\	Ctrl+9	Ctrl+6	Ctrl+-	
Spain	Ctrl+[	Ctrl+\	Ctrl+]	Ctrl+6	Ctrl+-	



@SETUPE0

\*\* Exit Setup



@SETUPE1

Enter Setup

---

### Inter-Keystroke Delay

This parameter specifies the delay between emulated keystrokes. Scanning below barcodes to delay longer when the host device needs slower data transmission. The default setting is No Delay.



@KBWDLY0

**\*\* No Delay**



@KBWDLY40

**Long Delay (40ms)**



@KBWDLY20

**Short Delay (20ms)**

### Caps Lock

The **Caps Lock ON** option can invert upper and lower case characters contained in barcode data. This inversion occurs regardless of the state of Caps Lock key on the host device's keyboard.



@KBWCAP0

**\*\* Caps Lock OFF (Non-Japanese keyboard)**



@KBWCAP1

**Caps Lock ON (Non-Japanese keyboard)**



**Emulate ALT+Keypad ON/ Convert All to Upper Case/ Convert All to Lower Case** prevails over **Caps Lock ON**.

**E**xample

When the **Caps Lock ON** feature is selected, barcode data "AbC" is transmitted as "aBc".



@SETUPE0

**\*\* Exit Setup**



@SETUPE1

Enter Setup

---

## Convert Case

Scan the appropriate barcode below to convert all barcode data to your desired case.



@KBWCAS0

**\*\* No Case Conversion**



@KBWCAS2

**Convert All to Lower Case**



@KBWCAS1

**Convert All to Upper Case**

## Example

When the **Convert All to Lower Case** feature is enabled, barcode data “AbC” is transmitted as “abc”.



If Emulate ALT+Keypad ON is selected, **Convert All to Lower Case** and **Convert All to Upper Case** do not function.



@SETUPE0

**\*\* Exit Setup**



@SETUPE1

Enter Setup

---

### Emulate Numeric Keypad



**Do Not Emulate Numeric Keypad 1:** Sending a number (0-9) is emulated as keystroke(s) on main keyboard.

**Emulate Numeric Keypad 1:** Sending a number (0-9) is emulated as keystroke(s) on numeric keypad. The state of Num Lock on the simulated numeric keypad is determined by its equivalent on the host device. If Num Lock on the host device is turned off, the output of simulated numeric keypad is function key instead of number.

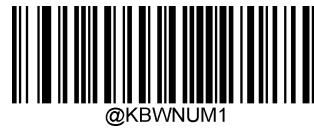
**Do Not Emulate Numeric Keypad 2:** Sending "+", "-", "\*" and "/" is emulated as keystroke(s) on main keyboard.

**Emulate Numeric Keypad 2:** Sending "+", "-", "\*" and "/" is emulated as keystroke(s) on numeric keypad.



@KBWNUM0

**\*\* Do Not Emulate Numeric Keypad 1**



@KBWNUM1

**Emulate Numeric Keypad 1**



@SETUPE0

**\*\* Exit Setup**



@SETUPE1

Enter Setup

---



@KBWNCH0

**\*\* Do Not Emulate Numeric Keypad 2**



@KBWNCH1

**Emulate Numeric Keypad 2**



**Emulate ALT+Keypad ON** prevails over **Emulate Numeric Keypad**.

## **E**xample

Supposing the **Emulate Numeric Keypad 1** and **Emulate Numeric Keypad 2** features are enabled:

if Num Lock on the host device is ON, "A4.5" is transmitted as "A4.5";

if Num Lock on the host device is OFF, "A4.5" is transmitted as follows:

1. "A" is sent as is because it is not included in numeric keypad;
2. "4" is sent as the function key "Cursor Move to Left";
3. " ." is sent;
4. "5" is not sent as it does not correspond to any function key.

Finally the host device will get ".A"



@SETUPE0

**\*\* Exit Setup**



@SETUPE1

Enter Setup

---

Character"+","-","\*","/ Adopt Numeric Keypad



@KBWNCH0

\*\* Off



@KBWNCH1

On



@SETUPE0

\*\* Exit Setup



@SETUPE1

Enter Setup

---

## Fast Mode

When **Fast Mode On** is selected, the scanner sends characters to the host faster. If the host drops characters, turn the Fast Mode off or change the polling rate to a bigger value.



@KBWFAS0

**\*\* Fast Mode Off**



@KBWFAS1

**Fast Mode On**



@SETUPE0

**\*\* Exit Setup**



@SETUPE1

Enter Setup

---

### Polling Rate

This parameter specifies the polling rate for a USB keyboard. The smaller value rate is, the faster characters transmission from scanner to the host. If the host drops characters, change the polling rate to a bigger value.



@KBWPOR0

**\*\* 1ms**



@KBWPOR1

**2ms**



@KBWPOR2

**3ms**



@KBWPOR3

**4ms**



@KBWPOR4

**5ms**



@KBWPOR5

**6ms**



@KBWPOR6

**7ms**



@SETUPE0

**\*\* Exit Setup**

---



@SETUPE1

**Enter Setup**

---



@KBWPOR7

**8ms**



@KBWPOR8

**9ms**



@KBWPOR9

**10ms**



@SETUPE0

**\*\* Exit Setup**



@SETUPE1

Enter Setup

---

## USB CDC

If your scanner is connected to the USB port on a host device, the USB CDC feature allows the host device to receive data in the way as a serial port does. A driver is needed when using this feature. You may download it from our website at [www.newlandaidc.com](http://www.newlandaidc.com).



@INTERF8

USB CDC



@SETUPE0

\*\* Exit Setup



@SETUPE1

Enter Setup

---

## HID POS (POS HID Barcode Scanner)

### Introduction

The HID-POS interface is recommended for new application programs. It can send up to 56 characters in a single USB report and appears more efficient than keyboard emulation.

Features:

1. HID based, no custom driver required.
2. More efficient in communication than keyboard emulation and traditional RS-232 interface.



### Access the Scanner with Your Program

Use CreateFile to access the scanner as a HID device and then use ReadFile to deliver the scanned data to the application program. Use WriteFile to send data to the scanner.

For detailed information about USB and HID interfaces, go to [www.USB.org](http://www.USB.org).



@SETUPE0

\*\* Exit Setup



@SETUPE1

Enter Setup

---

## Acquire Scanned Data

After a barcode is decoded, the scanner sends an input report as below:

	Bit							
Byte	7	6	5	4	3	2	1	0
0	Report ID = 0x02							
1	Barcode Length							
2-57	Decoded Data (1-56)							
58-61	Reserved							
62	Newland Symbology Identifier or N/C: 0x00							
63	-	-	-	-	-	-	-	Decoded data continued

## Send Command to the Scanner

This output report is used to send commands to the scanner. All programming commands can be used.

	Bit							
Byte	7	6	5	4	3	2	1	0
0	Report ID = 0x04							
1	Length of command							
2-63	Command (1-62)							



@SETUPE0

\*\* Exit Setup



@SETUPE1

Enter Setup

---

## IBM SurePOS (Tabletop)



@INTERF6

IBM SurePOS (Tabletop)

## IBM SurePOS (Handheld)



@INTERF7

IBM SurePOS (Handheld)

## VID/PID

USB uses VID (Vendor ID) and PID (Product ID) to identify and locate a device. The VID is assigned by USB Implementers Forum. Newland's vendor ID is 1EAB (Hex). A range of PIDs are used for each Newland product family. Every PID contains a base number and interface type (keyboard, COM port, etc.).

Product	Interface	PID (Hex)	PID (Dec)
HR2000	USB HID Keyboard	3822	14370
	USB CDC	3806	14342
	HID POS	3810	14352
	IBM SurePOS (Tabletop)	3820	14368
	IBM SurePOS(Handheld)	3821	14369



@SETUPE0

\*\* Exit Setup

# Chapter 6 Symbolologies

## Introduction

Every symbology (barcode type) has its own unique attributes. This chapter provides programming barcodes for configuring the scanner so that it can identify various symbologies. It is recommended to disable those that are rarely used to increase the efficiency of the scanner.

## Global Settings

### Enable/Disable All Symbolologies

If the **Disable All Symbolologies** feature is enabled, the scanner will not be able to read any non-programming barcodes except the programming barcodes.



@ALLENA1

**Enable All Symbolologies**



@ALLENA0

**Disable All Symbolologies**

### Enable/Disable 1D Symbolologies



@ALL1DC1

**Enable 1D Symbolologies**



@ALL1DC0

**Disable 1D Symbolologies**



@SETUPE1  
Enter Setup

---

### Enable/Disable 2D Symbologies



@ALL2DC1

Enable 2D Symbologies



@ALL2DC0

Disable 2D Symbologies

### Enable/Disable Postal Symbologies



@ALLPST1

Enable 2D Symbologies



@ALLPST0

Disable 2D Symbologies

### 1D Twin Code

1D twin code is two 1D barcodes of a symbology or of different symbologies paralleled vertically. Both barcodes must have similar specifications and be placed closely together.

There are 3 options for reading 1D twin code:

**Single 1D Code Only:** Read either 1D code.

**Twin 1D Code Only:** Read both 1D codes. Transmission sequence: upper 1D code followed by lower 1D code.

**Both Single & Twin:** Read both 1D codes. If successful, transmit as twin 1D code only. Otherwise, try single 1D code only.



@SETUPE0

\*\* Exit Setup



@SETUPE1

**Enter Setup**

---



@A1DDOU0

**\*\* Single 1D Code Only**



@A1DDOU1

**Both Single & Twin**



@A1DDOU2

**Twin 1D Code Only**



@SETUPE0

**\*\* Exit Setup**



@SETUPE1  
Enter Setup

---

## Code 128

### Restore Factory Defaults



@128DEF

Restore the Factory Defaults of Code 128

### Enable/Disable Code 128



@128ENA1

\*\* Enable Code 128



@128ENA0

Disable Code 128



If the scanner fails to identify Code 128 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Code 128** barcode.



@SETUPE0  
\*\* Exit Setup



@SETUPE1  
Enter Setup

---

### Set Length Range for Code 128

The scanner can be configured to only decode Code 128 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



@128MIN

Set the Minimum Length (Default: 1)



@128MAX

Set the Maximum Length (Default: 48)



If minimum length is set to be greater than maximum length, the scanner only decodes Code 128 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Code 128 barcodes with that length are to be decoded.



**Set the scanner to decode Code 128 barcodes containing between 8 and 12 characters:**

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode “8” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes “1” and “2” from the “Digit Barcodes” section in Appendix.
7. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
8. Scan the **Exit Setup** barcode.



@SETUPE0

\*\* Exit Setup



@SETUPE1  
Enter Setup

---

## EAN-8

### Restore Factory Defaults



@EA8DEF

Restore the Factory Defaults of EAN-8

### Enable/Disable EAN-8



@EA8ENA1

\*\* Enable EAN-8



@EA8ENA0

Disable EAN-8



If the scanner fails to identify EAN-8 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable EAN-8** barcode.

### Transmit Check Character

EAN-8 is 8 digits in length with the last one as its check character used to verify the integrity of the data.



@EA8CHK2

\*\* Transmit EAN-8 Check Character



@EA8CHK1

Do Not Transmit EAN-8 Check Character



@SETUPE0

\*\* Exit Setup



@SETUPE1  
Enter Setup

---

## 2-Digit Add-On Code

An EAN-8 barcode can be augmented with a two-digit add-on code to form a new one. In the example below, the part surrounded by blue dotted line is an EAN-8 barcode while the part circled by red dotted line is a two-digit add-on code.



\*\* Disable 2-Digit Add-On Code



Enable 2-Digit Add-On Code



**Disable 2-Digit Add-On Code:** The scanner decodes EAN-8 and ignores the add-on code when presented with an EAN-8 plus 2-digit add-on barcode. It can also decode EAN-8 barcodes without 2-digit add-on codes.

**Enable 2-Digit Add-On Code:** The scanner decodes a mix of EAN-8 barcodes with and without 2-digit add-on codes.



@SETUPE0  
\*\* Exit Setup

---



@SETUPE1  
Enter Setup

## 5-Digit Add-On Code

An EAN-8 barcode can be augmented with a five-digit add-on code to form a new one. In the example below, the part surrounded by blue dotted line is an EAN-8 barcode while the part circled by red dotted line is a five-digit add-on code.



**\*\* Disable 5-Digit Add-On Code**



**Enable 5-Digit Add-On Code**



**Disable 5-Digit Add-On Code:** The scanner decodes EAN-8 and ignores the add-on code when presented with an EAN-8 plus 5-digit add-on barcode. It can also decode EAN-8 barcodes without 5-digit add-on codes.

**Enable 5-Digit Add-On Code:** The scanner decodes a mix of EAN-8 barcodes with and without 5-digit add-on codes.



**\*\* Exit Setup**



@SETUPE1

Enter Setup

---

### Add-On Code Required

When **EAN-8 Add-On Code Required** is selected, the scanner will only read EAN-8 barcodes that contain add-on codes.



@EA8REQ0

\*\* **EAN-8 Add-On Code Not Required**



@EA8REQ1

**EAN-8 Add-On Code Required**

### Convert EAN-8 to EAN-13

**Convert EAN-8 to EAN-13:** Convert EAN-8 decoded data to EAN-13 format before transmission. After conversion, the data follows EAN-13 format and is affected by EAN-13 programming selections (e.g., Check Character).

**Do Not Convert EAN-8 to EAN-13:** EAN-8 decoded data is transmitted as EAN-8 data, without conversion.



@EA8EXP0

\*\* **Do Not Convert EAN-8 to EAN-13**



@EA8EXP1

**Convert EAN-8 to EAN-13**



@SETUPE0

\*\* **Exit Setup**

---



@SETUPE1  
Enter Setup

---

## EAN-13

### Restore Factory Defaults



@E13DEF

Restore the Factory Defaults of EAN-13

### Enable/Disable EAN-13



@E13ENA1

\*\* Enable EAN-13



@E13ENA0

Disable EAN-13



If the scanner fails to identify EAN-13 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable EAN-13** barcode.



@SETUPE0

\*\* Exit Setup



@SETUPE1

Enter Setup

---

### Transmit Check Character



@E13CHK2

\*\* Transmit EAN-13 Check Character



@E13CHK1

Do Not Transmit EAN-13 Check Character

### 2-Digit Add-On Code

An EAN-13 barcode can be augmented with a two-digit add-on code to form a new one. In the example below, the part surrounded by blue dotted line is an EAN-13 barcode while the part circled by red dotted line is a two-digit add-on code.



@E13AD20

\*\* Disable 2-Digit Add-On Code



@E13AD21

Enable 2-Digit Add-On Code



**Disable 2-Digit Add-On Code:** The scanner decodes EAN-13 and ignores the add-on code when presented with an EAN-13 plus 2-digit add-on barcode. It can also decode EAN-13 barcodes without 2-digit add-on codes.

**Enable 2-Digit Add-On Code:** The scanner decodes a mix of EAN-13 barcodes with and without 2-digit add-on codes.

---



@SETUPE0

\*\* Exit Setup



@SETUPE1  
Enter Setup

## 5-Digit Add-On Code

An EAN-13 barcode can be augmented with a five-digit add-on code to form a new one. In the example below, the part surrounded by blue dotted line is an EAN-13 barcode while the part circled by red dotted line is a five-digit add-on code.



@E13AD50

\*\* Disable 5-Digit Add-On Code



@E13AD51

Enable 5-Digit Add-On Code



**Disable 5-Digit Add-On Code:** The scanner decodes EAN-13 and ignores the add-on code when presented with an EAN-13 plus 5-digit add-on barcode. It can also decode EAN-13 barcodes without 5-digit add-on codes.

**Enable 5-Digit Add-On Code:** The scanner decodes a mix of EAN-13 barcodes with and without 5-digit add-on codes.



@SETUPE0  
\*\* Exit Setup



@SETUPE1

Enter Setup

---

### EAN-13 Beginning with 290 Add-On Code Required

This setting programs the scanner to require an add-on code (2-digit or 5-digit) on EAN-13 barcodes that begin with "290".

The following settings can be programmed:

**Require Add-On Code:** All EAN-13 barcodes that begin with "290" must have a 2-digit or 5-digit add-on code. The EAN-13 barcode with the add-on code is then transmitted. If the required add-on code is not found, the EAN-13 barcode is discarded.

**Do Not Require Add-On Code:** If you have selected **Require Add-On Code**, and you want to disable this feature, scan

**Do Not Require Add-On Code.** EAN-13 barcodes are handled, depending on your selection for the "Add-On Code Required" feature.



@E132900

**\*\* Do Not Require Add-On Code**



@E132901

**Require Add-On Code**

### EAN-13 Beginning with 378/379 Add-On Code Required

This setting programs the scanner to require an add-on code (2-digit or 5-digit) on EAN-13 barcodes that begin with a "378" or "379". The following settings can be programmed:

**Require Add-On Code:** All EAN-13 barcodes that begin with a "378" or "379" must have a 2-digit or 5-digit add-on code. The EAN-13 barcode with the add-on code is then transmitted. If the required add-on code is not found, the EAN-13 barcode is discarded.

**Do Not Require Add-On Code:** If you have selected **Require Add-On Code**, and you want to disable this feature, scan

**Do Not Require Add-On Code.** EAN-13 barcodes are handled, depending on your selection for the "Add-On Code Required" feature.



@E133780

**\*\* Do Not Require Add-On Code**



@E133781

**Require Add-On Code**

---



@SETUPE0

**\*\* Exit Setup**



@SETUPE1  
Enter Setup

### EAN-13 Beginning with 414/419 Add-On Code Required

This setting programs the scanner to require an add-on code (2-digit or 5-digit) on EAN-13 barcodes that begin with a "414" or "419". The following settings can be programmed:

**Require Add-On Code:** All EAN-13 barcodes that begin with a "414" or "419" must have a 2-digit or 5-digit add-on code. The EAN-13 barcode with the add-on code is then transmitted. If the required add-on code is not found, the EAN-13 barcode is discarded.

**Do Not Require Add-On Code:** If you have selected **Require Add-On Code**, and you want to disable this feature, scan **Do Not Require Add-On Code**. EAN-13 barcodes are handled, depending on your selection for the "Add-On Code Required" feature.



@E134140

**\*\* Do Not Require Add-On Code**



@E134141

**Require Add-On Code**

### EAN-13 Beginning with 434/439 Add-On Code Required

This setting programs the scanner to require an add-on code (2-digit or 5-digit) on EAN-13 barcodes that begin with a "434" or "439". The following settings can be programmed:

**Require Add-On Code:** All EAN-13 barcodes that begin with a "434" or "439" must have a 2-digit or 5-digit add-on code. The EAN-13 barcode with the add-on code is then transmitted. If the required add-on code is not found, the EAN-13 barcode is discarded.

**Do Not Require Add-On Code:** If you have selected **Require Add-On Code**, and you want to disable this feature, scan **Do Not Require Add-On Code**. EAN-13 barcodes are handled, depending on your selection for the "Add-On Code Required" feature.



@E134340

**\*\* Do Not Require Add-On Code**



@E134341



@SETUPE0

**\*\* Exit Setup**



@SETUPE1

**Enter Setup**

**Require Add-On Code**

---



@SETUPE0

**\*\* Exit Setup**



## EAN-13 Beginning with 977 Add-On Code Required

This setting programs the scanner to require an add-on code (2-digit or 5-digit) on EAN-13 barcodes that begin with "977". The following settings can be programmed:

**Require Add-On Code:** All EAN-13 barcodes that begin with "977" must have a 2-digit or 5-digit add-on code. The EAN-13 barcode with the add-on code is then transmitted. If the required add-on code is not found, the EAN-13 barcode is discarded.

**Do Not Require Add-On Code:** If you have selected **Require Add-On Code**, and you want to disable this feature, scan **Do Not Require Add-On Code**. EAN-13 barcodes are handled, depending on your selection for the "Add-On Code Required" feature.



**\*\* Do Not Require Add-On Code**



**Require Add-On Code**

## EAN-13 Beginning with 978 Add-On Code Required

This setting programs the scanner to require an add-on code (2-digit or 5-digit) on EAN-13 barcodes that begin with "978". The following settings can be programmed:

**Require Add-On Code:** All EAN-13 barcodes that begin with "978" must have a 2-digit or 5-digit add-on code. The EAN-13 barcode with the add-on code is then transmitted. If the required add-on code is not found, the EAN-13 barcode is discarded.

**Do Not Require Add-On Code:** If you have selected **Require Add-On Code**, and you want to disable this feature, scan **Do Not Require Add-On Code**. EAN-13 barcodes are handled, depending on your selection for the "Add-On Code Required" feature.



**\*\* Do Not Require Add-On Code**



**Require Add-On Code**



**\*\* Exit Setup**



@SETUPE1

Enter Setup

---

### EAN-13 Beginning with 979 Add-On Code Required

This setting programs the scanner to require an add-on code (2-digit or 5-digit) on EAN-13 barcodes that begin with "979".

The following settings can be programmed:

**Require Add-On Code:** All EAN-13 barcodes that begin with "979" must have a 2-digit or 5-digit add-on code. The EAN-13 barcode with the add-on code is then transmitted. If the required add-on code is not found, the EAN-13 barcode is discarded.

**Do Not Require Add-On Code:** If you have selected **Require Add-On Code**, and you want to disable this feature, scan

**Do Not Require Add-On Code.** EAN-13 barcodes are handled, depending on your selection for the "Add-On Code Required" feature.



@E139790

**\*\* Do Not Require Add-On Code**



@E139791

**Require Add-On Code**



@SETUPE0

**\*\* Exit Setup**

---



@SETUPE1  
Enter Setup

---

## UPC-E

### Restore Factory Defaults



@UPEDEF  
Restore the Factory Defaults of UPC-E

### Enable/Disable UPC-E



\*\* Enable UPC-E



\*\* Enable UPC-E0



Disable UPC-E



Disable UPC-E0



Enable UPC-E1



\*\*Disable UPC-E1



If the scanner fails to identify **UPC-E/UPC-E0/UPC-E1** barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable UPC-E/UPC-E0/UPC-E1** barcode.



@SETUPE0  
\*\* Exit Setup



@SETUPE1

Enter Setup

---

### Transmit Check Character

UPC-E is 8 digits in length with the last one as its check character used to verify the integrity of the data.



@UPECHK2

\*\* Transmit UPC-E Check Character



@UPECHK1

Do Not Transmit UPC-E Check Character

### 2-Digit Add-On Code

A UPC-E barcode can be augmented with a two-digit add-on code to form a new one. In the example below, the part surrounded by blue dotted line is a UPC-E barcode while the part circled by red dotted line is a two-digit add-on code.



@UPEAD20

\*\* Disable 2-Digit Add-On Code



@UPEAD21

Enable 2-Digit Add-On Code



**Disable 2-Digit Add-On Code:** The scanner decodes UPC-E and ignores the add-on code when presented with a UPC-E plus 2-digit add-on barcode. It can also decode UPC-E barcodes without 2-digit add-on codes.

**Enable 2-Digit Add-On Code:** The scanner decodes a mix of UPC-E barcodes with and without 2-digit add-on codes.



@SETUPE0

\*\* Exit Setup

---



@SETUPE1  
Enter Setup

## 5-Digit Add-On Code

A UPC-E barcode can be augmented with a five-digit add-on code to form a new one. In the example below, the part surrounded by blue dotted line is a UPC-E barcode while the part circled by red dotted line is a five-digit add-on code.



\*\* Disable 5-Digit Add-On Code



Enable 5-Digit Add-On Code



**Disable 5-Digit Add-On Code:** The scanner decodes UPC-E and ignores the add-on code when presented with a UPC-E plus 5-digit add-on barcode. It can also decode UPC-E barcodes without 5-digit add-on codes.

**Enable 5-Digit Add-On Code:** The scanner decodes a mix of UPC-E barcodes with and without 5-digit add-on codes



\*\* Exit Setup



@SETUPE1

Enter Setup

---

### Add-On Code Required

When **UPC-E Add-On Code Required** is selected, the scanner will only read UPC-E barcodes that contain add-on codes.



@UPAREQ0

**\*\* UPC-E Add-On Code Not Required**



@UPAREQ1

**UPC-E Add-On Code Required**

### Transmit Preamble Character

Preamble characters (Country Code and System Character) can be transmitted as part of a UPC-E barcode. Select one of the following options for transmitting UPC-E preamble to the host device: transmit system character only, transmit system character and country code ("0" for USA), or transmit no preamble.



@UPEPRE1

**\*\* System Character**



@UPEPRE0

**No Preamble**



@UPEPRE2

**System Character & Country Code**



@SETUPE0

**\*\* Exit Setup**



@SETUPE1  
Enter Setup

---

### Convert UPC-E to UPC-A

**Convert UPC-E to UPC-A:** Convert UPC-E (zero suppressed) decoded data to UPC-A format before transmission. After conversion, the data follows UPC-A format and is affected by UPC-A programming selections (e.g., Preamble, Check Character).

**Do Not Convert UPC-E to UPC-A:** UPC-E decoded data is transmitted as UPC-E data, without conversion.



@UPEEXPO

**\*\* Do Not Convert UPC-E to UPC-A**



@UPEEXP1

**Convert UPC-E to UPC-A**



@SETUPE0  
**\*\* Exit Setup**



@SETUPE1  
Enter Setup

## UPC-A

### Restore Factory Defaults



@UPADEF  
Restore the Factory Defaults of UPC-A

### Enable/Disable UPC-A



@UPAENA1  
\*\* Enable UPC-A



@UPAENA0

Disable UPC-A



If the scanner fails to identify UPC-A barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable UPC-A** barcode.

### Transmit Check Character

UPC-A is 13 digits in length with the last one as its check character used to verify the integrity of the data.



@UPACHK2

\*\* Transmit UPC-A Check Character



@UPACHK1

Do Not Transmit UPC-A Check Character



@SETUPE0

\*\* Exit Setup



@SETUPE1  
Enter Setup

## 2-Digit Add-On Code

A UPC-A barcode can be augmented with a two-digit add-on code to form a new one. In the example below, the part surrounded by blue dotted line is a UPC-A barcode while the part circled by red dotted line is a two-digit add-on code.



@UPAAD20

**\*\* Disable 2-Digit Add-On Code**



@UPAAD21

**Enable 2-Digit Add-On Code**



**Disable 2-Digit Add-On Code:** The scanner decodes UPC-A and ignores the add-on code when presented with a UPC-A plus 2-digit add-on barcode. It can also decode UPC-A barcodes without 2-digit add-on codes.

**Enable 2-Digit Add-On Code:** The scanner decodes a mix of UPC-A barcodes with and without 2-digit add-on codes.



@SETUPE0  
**\*\* Exit Setup**



@SETUPE1

Enter Setup

---

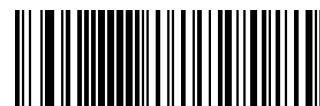
### 5-Digit Add-On Code

A UPC-A barcode can be augmented with a five-digit add-on code to form a new one. In the example below, the part surrounded by blue dotted line is a UPC-A barcode while the part circled by red dotted line is a five-digit add-on code.



@UPAAD50

\*\* Disable 5-Digit Add-On Code



@UPAAD51

Enable 5-Digit Add-On Code



**Disable 5-Digit Add-On Code:** The scanner decodes UPC-A and ignores the add-on code when presented with a UPC-A plus 5-digit add-on barcode. It can also decode UPC-A barcodes without 5-digit add-on codes.

**Enable 5-Digit Add-On Code:** The scanner decodes a mix of UPC-A barcodes with and without 5-digit add-on codes.



@SETUPE0

\*\* Exit Setup

---



@SETUPE1  
Enter Setup

---

### Add-On Code Required

When **UPC-A Add-On Code Required** is selected, the scanner will only read UPC-A barcodes that contain add-on codes.



@UPAREQ0

**\*\* UPC-A Add-On Code Not Required**



@UPAREQ1

**UPC-A Add-On Code Required**

### Transmit Preamble Character

Preamble characters (Country Code and System Character) can be transmitted as part of a UPC-A barcode. Select one of the following options for transmitting UPC-A preamble to the host device: transmit system character only, transmit system character and country code ("0" for USA), or transmit no preamble.



@UPAPRE0

**No Preamble**



@UPAPRE1

**\*\* System Character**



@UPAPRE2

**System Character & Country Code**



@SETUPE0

**\*\* Exit Setup**



@SETUPE1

Enter Setup

---

## Coupon

### UPC-A/EAN-13 with Extended Coupon Code

The following three types of coupon code + extended coupon code are supported:

1. UPC-A (starting with "5") + GS1-128
2. UPC-A (starting with "5") + GS1 Databar
3. EAN-13 (starting with "99") + GS1-128

Use the appropriate barcode below to enable or disable UPC-A/EAN-13 with Extended Coupon Code. When left on the default setting (**Off**), the scanner treats Coupon Codes and Extended Coupon Codes as single bar codes.

If you scan the **Allow Concatenation** code, when the scanner sees the coupon code and the extended coupon code in a single scan, it transmits both as separate symbologies. Otherwise, it transmits the first coupon code it reads.

If you scan the **Require Concatenation** code, the scanner must see and read the coupon code and extended coupon code in a single read to transmit the data. No data is output unless both codes are read.



@CPNENA0

\*\* Off



@CPNENA1

Allow Concatenation



@CPNENA2

Require Concatenation



When using the UPC-A Coupon feature, please ensure that **System Character** or **System Character & Country Code** is selected for the "Transmit UPC-A Preamble Character" feature.



@SETUPE0

\*\* Exit Setup



@SETUPE1  
Enter Setup

---

### Coupon GS1 Databar Output

If you scan coupons that have both UPC and GS1 Databar codes, you may wish to scan and output only the data from the GS1 Databar code. Scan the **GS1 Output On** barcode below to scan and output only the GS1 Databar code data.

When **GS1 Output Off** is selected, coupons that have both UPC and GS1 Databar codes are transmitted depending on your selection for the "UPC-A/EAN-13 with Extended Coupon Code" feature.



@CPNGS10  
\*\* GS1 Output Off



@CPNGS11  
GS1 Output On



When using the UPC-A Coupon feature, please ensure that **System Character** or **System Character & Country Code** is selected for the "Transmit UPC-A Preamble Character" feature.



@SETUPE0  
\*\* Exit Setup



@SETUPE1

Enter Setup

---

## Interleaved 2 of 5

**Restore Factory Defaults**



@I25DEF

**Restore the Factory Defaults of Interleaved 2 of 5**

## Enable/Disable Interleaved 2 of 5



@I25ENA1

**\*\* Enable Interleaved 2 of 5**



@I25ENA0

**Disable Interleaved 2 of 5**



If the scanner fails to identify Interleaved 2 of 5 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Interleaved 2 of 5** barcode.

---



@SETUPE0

**\*\* Exit Setup**



## Set Length Range for Interleaved 2 of 5

The scanner can be configured to only decode Interleaved 2 of 5 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



**Set the Minimum Length (Default: 6)**



**Set the Maximum Length (Default: 80)**



If minimum length is set to be greater than maximum length, the scanner only decodes Interleaved 2 of 5 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Interleaved 2 of 5 barcodes with that length are to be decoded.



**Set the scanner to decode Interleaved 2 of 5 barcodes containing between 8 and12 characters:**

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode “8” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes “1” and “2” from the “Digit Barcodes” section in Appendix.
7. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
8. Scan the **Exit Setup** barcode.





@SETUPE1

Enter Setup

---

## Check Character Verification

A check character is optional for Interleaved 2 of 5 and can be added as the last character. It is a calculated value used to verify the integrity of the data.

**Disable:** The scanner transmits Interleaved 2 of 5 barcodes as is.

**Do Not Transmit Check Character After Verification:** The scanner checks the integrity of all Interleaved 2 of 5 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted except the last digit, whereas those failing it will not be transmitted.

**Transmit Check Character After Verification:** The scanner checks the integrity of all Interleaved 2 of 5 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted, whereas those failing it will not be transmitted.

Since Interleaved 2 of 5 must always have an even number of digits, a zero may need to be added as the first digit when the check character is added. The check character is automatically generated when making Interleaved 2 of 5 barcodes.



@I25CHK0

Disable



@I25CHK1

**\*\* Do Not Transmit Check Character After Verification**



@I25CHK2

**Transmit Check Character After Verification**



If the **Do Not Transmit Check Character After Verification** option is enabled, Interleaved 2 of 5 barcodes with a length that is less than the configured minimum length after having the check character excluded will not be decoded. (For example, when the **Do Not Transmit Check Character After Verification** option is enabled and the minimum length is set to 4, Interleaved 2 of 5 barcodes with a total length of 4 characters including the check character cannot be read.)



@SETUPE0

**\*\* Exit Setup**

---

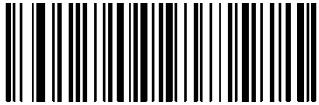


@SETUPE1  
Enter Setup

---

## Safety Level

Higher safety level. higher good read decoding rate and slower decoding speed



@I25SEC0  
\*\* level 1



@I25SEC1  
level 2



@I25SEC2  
level 3



@I25SEC3  
level 4



安全级别越高解码误码率就越低，但读码成功的速度也会变慢慢；反之，则速度越快。



@SETUPE0  
\*\* Exit Setup



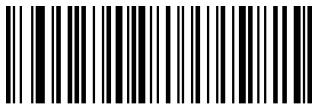
@SETUPE1

Enter Setup

---

## Febraban

### Disable/Enable Febraban



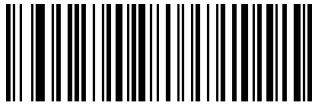
@I25FBB0

\*\* Disable Febraban



@I25FBB1

Enable Febraban, Do Not Expand



@I25FBB2

Enable Febraban, Expand

## ITF-14

ITF-14 is a special kind of Interleaved 2 of 5 with a length of 14 characters and the last character as the check character.

ITF-14 priority principle: For the Interleaved 2 of 5 barcodes with a length of 14 characters and the last character as the check character, the ITF-14 configurations shall take precedence over the Interleaved 2 of 5 settings.

### Restore Factory Defaults



@I14DEF

Restore the Factory Defaults of ITF-14

---

### Enable/Disable ITF-14



@SETUPE0

\*\* Exit Setup



@SETUPE1  
Enter Setup



@I14ENA0

**Disable ITF-14**



@I14ENA1

**\*\* Enable ITF-14 But Do Not Transmit Check Character**



@I14ENA2

**Enable ITF-14 and Transmit Check Character**



An example of the ITF-14 priority principle: when ITF-14 is enabled and Interleaved 2 of 5 is disabled, the scanner only decodes Interleaved 2 of 5 barcodes with a length of 14 characters and the last character as the check character.



@SETUPE0

**\*\* Exit Setup**



@SETUPE1  
Enter Setup

## ITF-6

ITF-6 is a special kind of Interleaved 2 of 5 with a length of 6 characters and the last character as the check character.

ITF-6 priority principle: For the Interleaved 2 of 5 barcodes with a length of 6 characters and the last character as the check character, the ITF-6 configurations shall take precedence over the Interleaved 2 of 5 settings.

### Restore Factory Defaults



@IT6DEF  
Restore the Factory Defaults of ITF-6

### Enable/Disable ITF-6



@IT6ENA0  
\*\* Disable ITF-6



@IT6ENA1  
Enable ITF-6 But Do Not Transmit Check Character



@IT6ENA2

Enable ITF-6 and Transmit Check Character



An example of the ITF-6 priority principle: when ITF-6 is enabled and Interleaved 2 of 5 is disabled, the scanner only decodes Interleaved 2 of 5 barcodes with a length of 6 characters and the last character as the check character.



@SETUPE0  
\*\* Exit Setup



@SETUPE1  
Enter Setup

---

## Matrix 2 of 5

### Restore Factory Defaults



Restore the Factory Defaults of Matrix 2 of 5

### Enable/Disable Matrix 2 of 5



@M25ENA1

Enable Matrix 2 of 5



@M25ENA0

\*\* Disable Matrix 2 of 5



If the scanner fails to identify Matrix 2 of 5 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Matrix 2 of 5** barcode.



@SETUPE0  
\*\* Exit Setup



@SETUPE1

Enter Setup

---

### Set Length Range for Matrix 2 of 5

The scanner can be configured to only decode Matrix 2 of 5 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



@M25MIN

Set the Minimum Length (Default: 4)



@M25MAX

Set the Maximum Length (Default: 80)



If minimum length is set to be greater than maximum length, the scanner only decodes Matrix 2 of 5 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Matrix 2 of 5 barcodes with that length are to be decoded.



Set the scanner to decode Matrix 2 of 5 barcodes containing between 8 and 12 characters:

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode “8” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes “1” and “2” from the “Digit Barcodes” section in Appendix.
7. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
8. Scan the **Exit Setup** barcode.



@SETUPE0

\*\* Exit Setup



@SETUPE1  
Enter Setup

## Check Character Verification

A check character is optional for Matrix 2 of 5 and can be added as the last character. It is a calculated value used to verify the integrity of the data.

**Disable:** The scanner transmits Matrix 2 of 5 barcodes as is.

**Do Not Transmit Check Character After Verification:** The scanner checks the integrity of all Matrix 2 of 5 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted except the last digit, whereas those failing it will not be transmitted.

**Transmit Check Character After Verification:** The scanner checks the integrity of all Matrix 2 of 5 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted, whereas those failing it will not be transmitted.

Since Matrix 2 of 5 must always have an even number of digits, a zero may need to be added as the first digit when the check character is added. The check character is automatically generated when making Matrix 2 of 5 barcodes.



@M25CHK0  
\*\* Disable



@M25CHK1

**Do Not Transmit Check Character After Verification**



@M25CHK2

**Transmit Check Character After Verification**



If the **Do Not Transmit Check Character After Verification** option is enabled, Matrix 2 of 5 barcodes with a length that is less than the configured minimum length after having the check character excluded will not be decoded. (For example, when the **Do Not Transmit Check Character After Verification** option is enabled and the minimum length is set to 4, Matrix 2 of 5 barcodes with a total length of 4 characters including the check character cannot be read.)



@SETUPE0  
\*\* Exit Setup



@SETUPE1

Enter Setup

---

## Code 39

### Restore Factory Defaults



@C39DEF

Restore the Factory Defaults of Code 39

### Enable/Disable Code 39



@C39ENA1

\*\* Enable Code 39



@C39ENA0

Disable Code 39



If the scanner fails to identify Code 39 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Code 39** barcode.

---



@SETUPE0

\*\* Exit Setup



@SETUPE1  
Enter Setup

## Set Length Range for Code 39

The scanner can be configured to only decode Code 39 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



@C39MIN

**Set the Minimum Length (Default: 1)**



@C39MAX

**Set the Maximum Length (Default: 48)**



If minimum length is set to be greater than maximum length, the scanner only decodes Code 39 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Code 39 barcodes with that length are to be decoded.



**Set the scanner to decode Code 39 barcodes containing between 8 and 12 characters:**

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode “8” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes “1” and “2” from the “Digit Barcodes” section in Appendix.
7. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
8. Scan the **Exit Setup** barcode.



@SETUPE0  
\*\* Exit Setup



@SETUPE1

Enter Setup

---

### Check Character Verification

A check character is optional for Code 39 and can be added as the last character. It is a calculated value used to verify the integrity of the data.

**Disable:** The scanner transmits Code 39 barcodes as is.

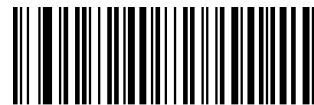
**Do Not Transmit Check Character After Verification:** The scanner checks the integrity of all Code 39 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted except the last digit, whereas those failing it will not be transmitted.

**Transmit Check Character After Verification:** The scanner checks the integrity of all Code 39 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted, whereas those failing it will not be transmitted.



@C39CHK0

**\*\* Disable**



@C39CHK1

**Do Not Transmit Check Character After Verification**



@C39CHK2

**Transmit Check Character After Verification**



If the **Do Not Transmit Check Character After Verification** option is enabled, Code 39 barcodes with a length that is less than the configured minimum length after having the check character excluded will not be decoded. (For example, when the **Do Not Transmit Check Character After Verification** option is enabled and the minimum length is set to 4, Code 39 barcodes with a total length of 4 characters including the check character cannot be read.)



@SETUPE0

**\*\* Exit Setup**



@SETUPE1  
Enter Setup

---

### Transmit Start/Stop Character

Code 39 uses an asterisk (\*) for both the start and the stop characters. You can choose whether or not to transmit the start/stop characters by scanning the appropriate barcode below.



@C39TSC0

**\*\* Do Not Transmit Start/Stop Character**



@C39TSC1

**Transmit Start/Stop Character**

### Enable/Disable Code 39 Full ASCII

The scanner can be configured to identify all ASCII characters by scanning the appropriate barcode below.



@C39ASC0

**Disable Code 39 Full ASCII**



@C39ASC1

**\*\* Enable Code 39 Full ASCII**



@SETUPE0  
**\*\* Exit Setup**



@SETUPE1

Enter Setup

---

### Enable/Disable Code 32 (Italian Pharma Code)

Code 32 is a variant of Code 39 used by the Italian pharmaceutical industry. Scan the appropriate bar code below to enable or disable Code 32. Code 39 must be enabled and Code 39 check character verification must be disabled for this parameter to function.



@C39E320

**\*\* Disable Code 32**



@C39E321

**Enable Code 32**

### Code 32 Prefix

Scan the appropriate barcode below to enable or disable adding the prefix character “A” to all Code 32 barcodes. Code 32 must be enabled for this parameter to function.



@C39S320

**\*\* Disable Code 32 Prefix**



@C39S321

**Enable Code 32 Prefix**

---



@SETUPE0

**\*\* Exit Setup**



@SETUPE1  
Enter Setup

---

### Transmit Code 32 Start/Stop Character

Code 32 must be enabled for this parameter to function.



@C39T320

**\*\* Do Not Transmit Code 32 Start/Stop Character**



@C39T321

**Transmit Code 32 Start/Stop Character**

### Transmit Code 32 Check Character

Code 32 must be enabled for this parameter to function.



@C39C320

**\*\* Do Not Transmit Code 32 Check Character**



@C39C321

**Transmit Code 32 Check Character**



@SETUPE0  
**\*\* Exit Setup**



@SETUPE1  
Enter Setup

---

## Codabar

**Restore Factory Defaults**



@CBADEF  
**Restore the Factory Defaults of Codabar**

**Enable/Disable Codabar**



@CBAENA1  
**\*\* Enable Codabar**



@CBAENA0  
**Disable Codabar**



If the scanner fails to identify Codabar barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Codabar** barcode.



@SETUPE0  
**\*\* Exit Setup**

---



## Set Length Range for Codabar

The scanner can be configured to only decode Codabar barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



@CBAMIN

**Set the Minimum Length (Default: 1)**



@CBAMAX

**Set the Maximum Length (Default: 127)**



If minimum length is set to be greater than maximum length, the scanner only decodes Codabar barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Codabar barcodes with that length are to be decoded.



**Set the scanner to decode Codabar barcodes containing between 8 and 12 characters:**

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode “8” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes “1” and “2” from the “Digit Barcodes” section in Appendix.
7. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
8. Scan the **Exit Setup** barcode.





@SETUPE1

Enter Setup

---

### Check Character Verification

A check character is optional for Codabar and can be added as the last character. It is a calculated value used to verify the integrity of the data.

**Disable:** The scanner transmits Codabar barcodes as is.

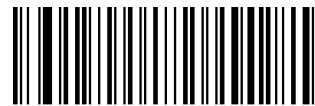
**Do Not Transmit Check Character After Verification:** The scanner checks the integrity of all Codabar barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted except the last digit, whereas those failing it will not be transmitted.

**Transmit Check Character After Verification:** The scanner checks the integrity of all Codabar barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted, whereas those failing it will not be transmitted.



@CBACHK0

**\*\* Disable**



@CBACHK1

**Do Not Transmit Check Character After Verification**



@CBACHK2

**Transmit Check Character After Verification**



If the **Do Not Transmit Check Character After Verification** option is enabled, Codabar barcodes with a length that is less than the configured minimum length after having the check character excluded will not be decoded. (For example, when the **Do Not Transmit Check Character After Verification** option is enabled and the minimum length is set to 4, Codabar barcodes with a total length of 4 characters including the check character cannot be read.)



@SETUPE0

**\*\* Exit Setup**



@SETUPE1  
Enter Setup

---

## Start/Stop Character

You can set the start/stop characters and choose whether or not to transmit the start/stop characters by scanning the appropriate barcode below.



@CBATSC0

**\*\* Do Not Transmit Start/Stop Character**



@CBATSC1

**Transmit Start/Stop Character**



@CBASCF0

**\*\* ABCD/ABCD as the Start/Stop Character**



@CBASCF1

**ABCD/TN\*E as the Start/Stop Character**



@CBASCF2

**abcd/abcd as the Start/Stop Character**



@CBASCF3

**abcd/tn\*e as the Start/Stop Character**



@SETUPE0  
**\*\* Exit Setup**



@SETUPE1

Enter Setup

---

## Code 93

### Restore Factory Defaults



@C93DEF

Restore the Factory Defaults of Code 93

### Enable/Disable Code 93



@C93ENA1

\*\* Enable Code 93



@C93ENA0

Disable Code 93



If the scanner fails to identify Code 93 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Code 93** barcode.



@SETUPE0

\*\* Exit Setup

---



## Set Length Range for Code 93

The scanner can be configured to only decode Code 93 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



@C93MIN

**Set the Minimum Length (Default: 1)**



@C93MAX

**Set the Maximum Length (Default: 127)**



If minimum length is set to be greater than maximum length, the scanner only decodes Code 93 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Code 93 barcodes with that length are to be decoded.



**Set the scanner to decode Code 93 barcodes containing between 8 and 12 characters:**

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode “8” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes “1” and “2” from the “Digit Barcodes” section in Appendix.
7. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
8. Scan the **Exit Setup** barcode.



**\*\* Exit Setup**



@SETUPE1

Enter Setup

---

## Check Character Verification

Check characters are optional for Code 93 and can be added as the last two characters, which are calculated values used to verify the integrity of the data.

**Disable:** The scanner transmits Code 93 barcodes as is.

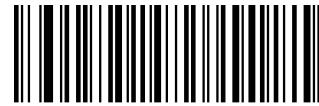
**Do Not Transmit Check Character After Verification:** The scanner checks the integrity of all Code 93 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the checks will be transmitted except the last two digits, whereas those failing them will not be transmitted.

**Transmit Check Character After Verification:** The scanner checks the integrity of all Code 93 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the checks will be transmitted, whereas those failing them will not be transmitted.



@C93CHK0

Disable



@C93CHK1

**\*\* Do Not Transmit Check Character After Verification**



@C93CHK2

**Transmit Check Character After Verification**



If the **Do Not Transmit Check Character After Verification** option is enabled, Code 93 barcodes with a length that is less than the configured minimum length after having the two check characters excluded will not be decoded. (For example, when the **Do Not Transmit Check Character After Verification** option is enabled and the minimum length is set to 4, Code 93 barcodes with a total length of 4 characters including the two check characters cannot be read.)



@SETUPE0

**\*\* Exit Setup**



@SETUPE1  
Enter Setup

---

## China Post 25

### Restore Factory Defaults



@CHPDEF

Restore the Factory Defaults of China Post 25

### Enable/Disable China Post 25



@CHPENA1

Enable China Post 25



@CHPENA0

\*\* Disable China Post 25



If the scanner fails to identify China Post 25 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable China Post 25** barcode.



@SETUPE0  
\*\* Exit Setup



@SETUPE1

Enter Setup

---

## Set Length Range for China Post 25

The scanner can be configured to only decode China Post 25 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



@CHPMIN

**Set the Minimum Length (Default: 1)**



@CHPMAX

**Set the Maximum Length (Default: 127)**



If minimum length is set to be greater than maximum length, the scanner only decodes China Post 25 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only China Post 25 barcodes with that length are to be decoded.



**Set the scanner to decode China Post 25 barcodes containing between 8 and 12 characters:**

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
8. Scan the **Exit Setup** barcode.



@SETUPE0

**\*\* Exit Setup**

---



@SETUPE1  
Enter Setup

## Check Character Verification

A check character is optional for China Post 25 and can be added as the last character. It is a calculated value used to verify the integrity of the data.

**Disable:** The scanner transmits China Post 25 barcodes as is.

**Do Not Transmit Check Character After Verification:** The scanner checks the integrity of all China Post 25 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted except the last digit, whereas those failing it will not be transmitted.

**Transmit Check Character After Verification:** The scanner checks the integrity of all China Post 25 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted, whereas those failing it will not be transmitted.



@CHPCHK0  
\*\* Disable



@CHPCHK1

**Do Not Transmit Check Character After Verification**



@CHPCHK2

**Transmit Check Character After Verification**



If the **Do Not Transmit Check Character After Verification** option is enabled, China Post 25 barcodes with a length that is less than the configured minimum length after having the check character excluded will not be decoded. (For example, when the **Do Not Transmit Check Character After Verification** option is enabled and the minimum length is set to 4, China Post 25 barcodes with a total length of 4 characters including the check character cannot be read.)



@SETUPE0  
\*\* Exit Setup



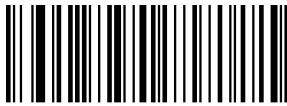
@SETUPE1

Enter Setup

---

## GS1-128 (UCC/EAN-128)

**Restore Factory Defaults**



@GS1DEF

**Restore the Factory Defaults of GS1-128**

## Enable/Disable GS1-128



@GS1ENA1

**\*\* Enable GS1-128**



@GS1ENA0

**Disable GS1-128**



If the scanner fails to identify GS1-128 barcodes, you may first try this solution by scanning the **EnterSetup** barcode and then **Enable GS1-128** barcode.



@SETUPE0

**\*\* Exit Setup**



## Set Length Range for GS1-128

The scanner can be configured to only decode GS1-128 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



**Set the Minimum Length (Default: 1)**



**Set the Maximum Length (Default: 127)**



If minimum length is set to be greater than maximum length, the scanner only decodes GS1-128 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only GS1-128 barcodes with that length are to be decoded.



**Set the scanner to decode GS1-128 barcodes containing between 8 and 12 characters:**

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode “8” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes “1” and “2” from the “Digit Barcodes” section in Appendix.
7. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
8. Scan the **Exit Setup** barcode.





@SETUPE1

Enter Setup

---

## GS1 Databar (RSS)

**Restore Factory Defaults**



@RSSDEF

Restore the Factory Defaults of GS1 Databar

**Enable/Disable GS1 Databar**



@RSSENA1

**\*\* Enable GS1 Databar**



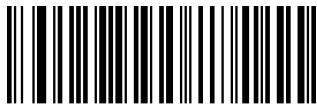
@RSSENA0

**Disable GS1 Databar**



If the scanner fails to identify GS1 Databar barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable GS1 Databar** barcode.

**Transmit Application Identifier “01”**



@RSSTAI1

**\*\* Transmit Application Identifier “01”**



@RSSTAIO

**Do Not Transmit Application Identifier “01”**

---



@SETUPE0

**\*\* Exit Setup**



@SETUPE1  
Enter Setup

---

## GS1 Composite (EAN-UCC Composite)

**Restore Factory Defaults**



**Restore the Factory Defaults of GS1 Composite**

## Enable/Disable GS1 Composite



@CPTENA1

**Enable GS1 Composite**



@CPTENA0

**\*\* Disable GS1 Composite**



If the scanner fails to identify GS1 Composite barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable GS1 Composite** barcode.

## Enable/Disable UPC/EAN Composite



@CPTUPC1

**Enable UPC/EAN Composite**



@CPTUPC0

**\*\* Disable UPC/EAN Composite**

---



@SETUPE1  
Enter Setup

---

## Code 11

### Restore Factory Defaults



@C11DEF  
Restore the Factory Defaults of Code 11

### Enable/Disable Code 11



@C11ENA1  
Enable Code 11



@C11ENA0  
\*\* Disable Code 11



If the scanner fails to identify Code 11 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Code 11** barcode.

---



@SETUPE0  
\*\* Exit Setup



## Set Length Range for Code 11

The scanner can be configured to only decode Code 11 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



@C11MIN

**Set the Minimum Length (Default: 1)**



@C11MAX

**Set the Maximum Length (Default: 127)**



If minimum length is set to be greater than maximum length, the scanner only decodes Code 11 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Code 11 barcodes with that length are to be decoded.



**Set the scanner to decode Code 11 barcodes containing between 8 and 12 characters:**

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode “8” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes “1” and “2” from the “Digit Barcodes” section in Appendix.
7. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
8. Scan the **Exit Setup** barcode.



**\*\* Exit Setup**



@SETUPE1  
Enter Setup

---

### Check Character Verification

Check characters are optional for Code 11 and can be added as the last one or two characters, which are calculated values used to verify the integrity of the data.

If the **Disable** option is enabled, the scanner transmits Code 11 barcodes as is.



@C11CHK0  
Disable



@C11CHK2

**Two Check Characters, MOD11/MOD11**



@C11CHK1

**\*\* One Check Character, MOD11**



@C11CHK3

**Two Check Characters, MOD11/MOD9**



@C11CHK4

**One Check Character, MOD11 (Len<=10)**

**Two Check Characters, MOD11/MOD11(Len>10)**



@C11CHK5

**One Check Character, MOD11 (Len<=10)**

**Two Check Characters, MOD11/MOD9 (Len>10)**



@SETUPE0  
\*\* Exit Setup

---



@SETUPE1  
Enter Setup

---

## Transmit Check Character



@C11TCK0

**\*\* Do Not Transmit Code 11 Check Character**



@C11TCK1

**Transmit Code 11 Check Character**



If you select a check character algorithm and the **Do Not Transmit Check Character** option, Code 11 barcodes with a length that is less than the configured minimum length after having the check character(s) excluded will not be decoded. (For example, when the **One Check Character, MOD11** and **Do Not Transmit Check Character** options are enabled and the minimum length is set to 4, Code 11 barcodes with a total length of 4 characters including the check character cannot be read.)



@SETUPE0  
**\*\* Exit Setup**



@SETUPE1

Enter Setup

---

## ISBN

**Restore Factory Defaults**



@ISBDEF

Restore the Factory Defaults of ISBN

**Enable/Disable ISBN**



@ISBNA1

**\*\* Enable ISBN**



@ISBNA0

**Disable ISBN**



If the scanner fails to identify ISBN barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable ISBN** barcode.

---



@SETUPE0

**\*\* Exit Setup**



@SETUPE1  
Enter Setup

---

### Set ISBN Format



@ISBT101

**ISBN-10**



@ISBT100

**\*\* ISBN-13**



@SETUPE0

**\*\* Exit Setup**



@SETUPE1

Enter Setup

---

## ISSN

### Restore Factory Defaults



@ISSDEF

Restore the Factory Defaults of ISSN

### Enable/Disable ISSN



@ISSENA1

Enable ISSN



@ISSENA0

\*\* Disable ISSN



If the scanner fails to identify ISSN barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable ISSN** barcode.



@SETUPE0

\*\* Exit Setup

---



@SETUPE1  
Enter Setup

---

## Industrial 25

### Restore Factory Defaults



@L25DEF

Restore the Factory Defaults of Industrial 25

### Enable/Disable Industrial 25



@L25ENA1

Enable Industrial 25



@L25ENA0

\*\* Disable Industrial 25



If the scanner fails to identify Industrial 25 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Industrial 25** barcode.



@SETUPE0  
\*\* Exit Setup



@SETUPE1

Enter Setup

---

## Set Length Range for Industrial 25

The scanner can be configured to only decode Industrial 25 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



@L25MIN

Set the Minimum Length (Default: 1)



@L25MAX

Set the Maximum Length (Default: 127)



If minimum length is set to be greater than maximum length, the scanner only decodes Industrial 25 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Industrial 25 barcodes with that length are to be decoded.



Set the scanner to decode Industrial 25 barcodes containing between 8 and 12 characters:

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode “8” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes “1” and “2” from the “Digit Barcodes” section in Appendix.
7. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
8. Scan the **Exit Setup** barcode.



@SETUPE0

\*\* Exit Setup



@SETUPE1  
Enter Setup

## Check Character Verification

A check character is optional for Industrial 25 and can be added as the last character. It is a calculated value used to verify the integrity of the data.

**Disable:** The scanner transmits Industrial 25 barcodes as is.

**Do Not Transmit Check Character After Verification:** The scanner checks the integrity of all Industrial 25 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted except the last digit, whereas those failing it will not be transmitted.

**Transmit Check Character After Verification:** The scanner checks the integrity of all Industrial 25 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted, whereas those failing it will not be transmitted.



@L25CHK0  
\*\* Disable



@L25CHK1

**Do Not Transmit Check Character After Verification**



@L25CHK2

**Transmit Check Character After Verification**



If the **Do Not Transmit Check Character After Verification** option is enabled, Industrial 25 barcodes with a length that is less than the configured minimum length after having the check character excluded will not be decoded. (For example, when the **Do Not Transmit Check Character After Verification** option is enabled and the minimum length is set to 4, Industrial 25 barcodes with a total length of 4 characters including the check character cannot be read.)



@SETUPE0  
\*\* Exit Setup



@SETUPE1  
Enter Setup

---

## Standard 25

### Restore Factory Defaults



Restore the Factory Defaults of Standard 25

### Enable/Disable Standard 25



\*\* Enable Standard 25



Disable Standard 25



If the scanner fails to identify Standard 25 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Standard 25** barcode.



@SETUPE0  
\*\* Exit Setup

---



## Set Length Range for Standard 25

The scanner can be configured to only decode Standard 25 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



**Set the Minimum Length (Default: 1)**



**Set the Maximum Length (Default: 127)**



If minimum length is set to be greater than maximum length, the scanner only decodes Standard 25 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Standard 25 barcodes with that length are to be decoded.



### Set the scanner to decode Standard 25 barcodes containing between 8 and 12 characters:

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode “8” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes “1” and “2” from the “Digit Barcodes” section in Appendix.
7. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
8. Scan the **Exit Setup** barcode.





@SETUPE1  
Enter Setup

---

### Check Character Verification

A check character is optional for Standard 25 and can be added as the last character. It is a calculated value used to verify the integrity of the data.

**Disable:** The scanner transmits Standard 25 barcodes as is.

**Do Not Transmit Check Character After Verification:** The scanner checks the integrity of all Standard 25 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted except the last digit, whereas those failing it will not be transmitted.

**Transmit Check Character After Verification:** The scanner checks the integrity of all Standard 25 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted, whereas those failing it will not be transmitted.



@S25CHK0

**Disable**



@S25CHK1

**\*\* Do Not Transmit Check Character After Verification**



@S25CHK2

**Transmit Check Character After Verification**



If the **Do Not Transmit Check Character After Verification** option is enabled, Standard 25 barcodes with a length that is less than the configured minimum length after having the check character excluded will not be decoded. (For example, when the **Do Not Transmit Check Character After Verification** option is enabled and the minimum length is set to 4, Standard 25 barcodes with a total length of 4 characters including the check character cannot be read.)



@SETUPE0

**\*\* Exit Setup**



@SETUPE1  
Enter Setup

---

## Plessey

### Restore Factory Defaults



@PLYDEF  
Restore the Factory Defaults of Plessey

### Enable/Disable Plessey



@PLYENA1  
\*\*Enable Plessey



@PLYENA0  
Disable Plessey



If the scanner fails to identify Plessey barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Plessey** barcode.



@SETUPE0  
\*\* Exit Setup

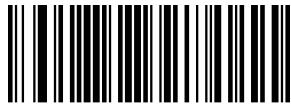


@SETUPE1  
Enter Setup

---

## Set Length Range for Plessey

The scanner can be configured to only decode Plessey barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



@PLYMIN

**Set the Minimum Length (Default: 1)**



@PLYMAX

**Set the Maximum Length (Default: 127)**



If minimum length is set to be greater than maximum length, the scanner only decodes Plessey barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Plessey barcodes with that length are to be decoded.



**Set the scanner to decode Plessey barcodes containing between 8 and 12 characters:**

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode “8” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes “1” and “2” from the “Digit Barcodes” section in Appendix.
7. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
8. Scan the **Exit Setup** barcode.



@SETUPE0

**\*\* Exit Setup**



@SETUPE1  
Enter Setup

## Check Character Verification

Check characters are optional for Plessey and can be added as the last two characters, which are calculated values used to verify the integrity of the data.

**Disable:** The scanner transmits Plessey barcodes as is.

**Do Not Transmit Check Character After Verification:** The scanner checks the integrity of all Plessey barcodes to verify that the data complies with the check character algorithm. Barcodes passing the checks will be transmitted except the last two digits, whereas those failing them will not be transmitted.

**Transmit Check Character After Verification:** The scanner checks the integrity of all Plessey barcodes to verify that the data complies with the check character algorithm. Barcodes passing the checks will be transmitted, whereas those failing them will not be transmitted.



@PLYCHK0  
**Disable**



@PLYCHK1

**\*\* Do Not Transmit Check Character After Verification**



@PLYCHK2

**Transmit Check Character After Verification**



If the **Do Not Transmit Check Character After Verification** option is enabled, Plessey barcodes with a length that is less than the configured minimum length after having the check characters excluded will not be decoded. (For example, when the **Do Not Transmit Check Character After Verification** option is enabled and the minimum length is set to 4, Plessey barcodes with a total length of 4 characters including the check characters cannot be read.)



@SETUPE0  
**\*\* Exit Setup**



@SETUPE1  
Enter Setup

---

## MSI-Plessey

### Restore Factory Defaults



Restore the Factory Defaults of MSI-Plessey

### Enable/Disable MSI-Plessey



\*\* Enable MSI-Plessey



Disable MSI-Plessey



If the scanner fails to identify MSI-Plessey barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable MSI-Plessey** barcode.



@SETUPE0  
\*\* Exit Setup

---



## Set Length Range for MSI-Plessey

The scanner can be configured to only decode MSI-Plessey barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



**Set the Minimum Length (Default: 1)**



**Set the Maximum Length (Default: 127)**



If minimum length is set to be greater than maximum length, the scanner only decodes MSI-Plessey barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only MSI-Plessey barcodes with that length are to be decoded.



### Set the scanner to decode MSI-Plessey barcodes containing between 8 and 12 characters:

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
8. Scan the **Exit Setup** barcode.





@SETUPE1

Enter Setup

---

### Check Character Verification

Check characters are optional for MSI-Plessey and can be added as the last one or two characters, which are calculated values used to verify the integrity of the data.

If the **Disable** option is enabled, the scanner transmits MSI-Plessey barcodes as is.



@MSICHK0

**Disable**



@MSICHK1

**\*\* One Check Character, MOD10**



@MSICHK2

**Two Check Characters, MOD10/MOD10**



@MSICHK3

**Two Check Characters, MOD10/MOD11**



@SETUPE0

**\*\* Exit Setup**

---



@SETUPE1  
Enter Setup

---

## Transmit Check Character



@MSITCK1

Transmit MSI-Plessey Check Character



@MSITCK0

\*\* Do Not Transmit MSI-Plessey Check Character



If you select a check character algorithm and the **Do Not Transmit Check Character** option, MSI-Plessey barcodes with a length that is less than the configured minimum length after having the check character(s) excluded will not be decoded. (For example, when the **One Check Character**, **MOD10** and **Do Not Transmit Check Character** options are enabled and the minimum length is set to 4, MSI-Plessey barcodes with a total length of 4 characters including the check character cannot be read.)



@SETUPE0  
\*\* Exit Setup



@SETUPE1

Enter Setup

---

## AIM 128

### Restore Factory Defaults



@AIMDEF

Restore the Factory Defaults of AIM 128

### Enable/Disable AIM 128



@AIMENA1

\*\* Enable AIM 128



@AIMENA0

Disable AIM 128



If the scanner fails to identify AIM 128 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable AIM 128** barcode.



@SETUPE0

\*\* Exit Setup

---



## Set Length Range for AIM 128

The scanner can be configured to only decode AIM 128 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



**Set the Minimum Length (Default: 1)**



**Set the Maximum Length (Default: 127)**



If minimum length is set to be greater than maximum length, the scanner only decodes AIM 128 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only AIM 128 barcodes with that length are to be decoded.



### Set the scanner to decode AIM 128 barcodes containing between 8 and 12 characters:

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode “8” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes “1” and “2” from the “Digit Barcodes” section in Appendix.
7. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
8. Scan the **Exit Setup** barcode.





@SETUPE1

Enter Setup

---

## ISBT 128

### Restore Factory Defaults



@IBTDEF

Restore the Factory Defaults of ISBT 128

### Enable/Disable ISBT 128



@IBTENA1

Enable ISBT 128



@IBTENAO

\*\* Disable ISBT 128



If the scanner fails to identify ISBT 128 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable ISBT 128** barcode.

---



@SETUPE0

\*\* Exit Setup



@SETUPE1  
Enter Setup

---

## PDF417

### Restore Factory Defaults



@PDFDEF  
Restore the Factory Defaults of PDF417

### Enable/Disable PDF417



@PDFENA1  
\*\* Enable PDF417



@PDFENA0  
Disable PDF417



If the scanner fails to identify PDF417 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable PDF417** barcode.



@SETUPE0  
\*\* Exit Setup



@SETUPE1  
Enter Setup

---

## Set Length Range for PDF417

The scanner can be configured to only decode PDF417 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default: 2710)



Minimum length is not allowed to be greater than maximum length. If you only want to read PDF417 barcodes with a specific length, set both minimum and maximum lengths to be that desired length.

## Example

Set the scanner to decode PDF417 barcodes containing between 8 and 12 characters:

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode “8” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes “1” and “2” from the “Digit Barcodes” section in Appendix.
7. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
8. Scan the **Exit Setup** barcode.



@SETUPE0

\*\* Exit Setup



@SETUPE1  
Enter Setup

---

## PDF417 Twin Code

PDF417 twin code is 2 PDF417 barcodes paralleled vertically or horizontally. They must both be either regular or inverse barcodes. They must have similar specifications and be placed closely together.

There are 3 options for reading PDF417 twin codes:

- ◇ **Single PDF417 Only:** Read either PDF417 code.
- ◇ **Twin PDF417 Only:** Read both PDF417 codes.
- ◇ **Both Single & Twin:** Read both PDF417 codes. If successful, transmit as twin PDF417 only. Otherwise, try single PDF417 only.



@PDFDOU0

**\*\* Single PDF417 Only**



@PDFDOU1

**Twin PDF417 Only**



@PDFDOU2

**Both Single & Twin**



@SETUPE1  
Enter Setup

---

### PDF417 Inverse

Regular barcode: Dark bars on a bright background.

Inverse barcode: Bright bars on a dark background.



@PDFINV0

**\*\* Decode Regular PDF417 Barcodes Only**



@PDFINV1

**Decode Inverse PDF417 Barcodes Only**



@PDFINV2

**Decode Both**

### Character Encoding



@PDFENC0

**\*\* Default Character Encoding**



@PDFENC1

**UTF-8**



@SETUPE0

**\*\* Exit Setup**

---



@SETUPE1  
Enter Setup

---

## PDF417 ECI Output



@PDFECIO

\*\* Disable PDF417 ECI Output



@PDFECI1

Enable PDF417 ECI Output



@SETUPE0  
\*\* Exit Setup



@SETUPE1

Enter Setup

---

## Micro PDF417

**Restore Factory Defaults**



@MPDDEF

**Restore the Factory Defaults of Micro PDF417**

## Enable/Disable Micro PDF417



@MPDENA1

**Enable Micro PDF417**



@MPDENA0

**\*\* Disable Micro PDF417**



If the scanner fails to identify Micro PDF417 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Micro PDF417** barcode.

---



@SETUPE0

**\*\* Exit Setup**



@SETUPE1  
Enter Setup

## Set Length Range for Micro PDF417

The scanner can be configured to only decode Micro PDF417 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



@MPDMIN

**Set the Minimum Length (Default: 1)**



@MPDMAX

**Set the Maximum Length (Default: 366)**



Minimum length is not allowed to be greater than maximum length. If you only want to read Micro PDF417 barcodes with a specific length, set both minimum and maximum lengths to be that desired length.



**Set the scanner to decode Micro PDF417 barcodes containing between 8 and 12 characters:**

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode “8” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes “1” and “2” from the “Digit Barcodes” section in Appendix.
7. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
8. Scan the **Exit Setup** barcode.



\*\* Exit Setup



@SETUPE1

Enter Setup

---

## QR Code

**Restore Factory Defaults**



@QRCDEF

**Restore the Factory Defaults of QR Code**

**Enable/Disable QR Code**



@QRCENA1

**\*\* Enable QR Code**



@QRCENA0

**Disable QR Code**



If the scanner fails to identify QR Code barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable QR Code** barcode.



@SETUPE0

**\*\* Exit Setup**

---



@SETUPE1  
Enter Setup

---

## Set Length Range for QR Code

The scanner can be configured to only decode QR Code barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



@QRCMIN

**Set the Minimum Length (Default: 1)**



@QRCMAX

**Set the Maximum Length (Default: 7089)**



Minimum length is not allowed to be greater than maximum length. If you only want to read QR Code barcodes with a specific length, set both minimum and maximum lengths to be that desired length.



**Set the scanner to decode QR Code barcodes containing between 8 and 12 characters:**

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
8. Scan the **Exit Setup** barcode.



@SETUPE0  
\*\* Exit Setup



@SETUPE1

Enter Setup

---

## QR Twin Code

QR twin code is 2 QR barcodes paralleled vertically or horizontally. They must both be either regular or inverse barcodes. They must have similar specifications and be placed closely together.

There are 3 options for reading QR twin codes:

**Single QR Only:** Read either QR code.

**Twin QR Only:** Read both QR codes. Transmission sequence: left (upper) QR code followed by right (lower) QR code.

**Both Single & Twin:** Read both QR codes. If successful, transmit as twin QR only. Otherwise, try single QR only.



@QRCDOU0

**\*\* Single QR Only**



@QRCDOU1

**Twin QR Only**



@QRCDOU2

**Both Single & Twin**



@SETUPE0

**\*\* Exit Setup**

---



@SETUPE1  
Enter Setup

---

## QR Inverse

Regular barcode: Dark bars on a bright background.

Inverse barcode: Bright bars on a dark background.



@QRCINV0

**\*\* Decode Regular QR Barcodes Only**



@QRCINV1

**Decode Inverse QR Barcodes Only**



@QRCINV2

**Decode Both**

## Character Encoding



@QRCENCO

**\*\* Default Character Encoding**



@QRCENC1

**UTF-8**



@SETUPE0

**\*\* Exit Setup**



@SETUPE1

Enter Setup

---



@QRCENC2

KOI8-R



@QRCENC3

Auto Select UTF-8 or Code Page

**QR ECI Output**



@QRCEC10

**\*\*Disable QR ECI Output**



@QRCEC11

**Enable QR ECI Output**



@SETUPE0

**\*\* Exit Setup**

---



@SETUPE1  
Enter Setup

---

### URL QR Code



@QRCURL0  
Disable URL QR Code



@QRCURL1  
\*\* Enable URL QR Code



@SETUPE0  
\*\* Exit Setup



@SETUPE1

Enter Setup

---

## Micro QR Code

**Restore Factory Defaults**



@MQRDEF

**Restore the Factory Defaults of Micro QR**

## Enable/Disable Micro QR



@MQRENA1

**\*\* Enable Micro QR**



@MQRENA0

**Disable Micro QR**



If the scanner fails to identify Micro QR barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Micro QR** barcode.



@SETUPE0

**\*\* Exit Setup**

---



## Set Length Range for Micro QR

The scanner can be configured to only decode Micro QR barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



**Set the Minimum Length (Default: 1)**



**Set the Maximum Length (Default: 35)**



Minimum length is not allowed to be greater than maximum length. If you only want to read Micro QR barcodes with a specific length, set both minimum and maximum lengths to be that desired length.



### Set the scanner to decode Micro QR Code barcodes containing between 8 and 12 characters:

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode “8” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes “1” and “2” from the “Digit Barcodes” section in Appendix.
7. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
8. Scan the **Exit Setup** barcode.





@SETUPE1

Enter Setup

---

## Aztec

### Restore Factory Defaults



@AZTDEF

Restore the Factory Defaults of Aztec Code

### Enable/Disable Aztec Code



@AZTENA1

Enable Aztec Code



@AZTENA0

\*\* Disable Aztec Code



If the scanner fails to identify Aztec Code barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Aztec Code** barcode.

---



@SETUPE0

\*\* Exit Setup



## Set Length Range for Aztec Code

The scanner can be configured to only decode Aztec barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



**Set the Minimum Length (Default: 1)**



**Set the Maximum Length (Default: 3832)**



Minimum length is not allowed to be greater than maximum length. If you only want to read Aztec barcodes with a specific length, set both minimum and maximum lengths to be that desired length.



**Set the scanner to decode Aztec barcodes containing between 8 and 12 characters:**

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
8. Scan the **Exit Setup** barcode.





@SETUPE1

Enter Setup

---

### Read Multi-barcodes on an Image

There are three options:

**Mode 1:** Read one barcode only.

**Mode 2:** Read fixed number of barcodes only.

**Mode 3:** Composite Reading. Read fixed number of barcodes first. If unsuccessful, read one barcode only.



@AZTMOD1

**\*\* Mode 1**



@AZTMOD2

**Mode 2**



@AZTMOD3

**Mode 3**

---



@SETUPE0

**\*\* Exit Setup**



@SETUPE1  
Enter Setup

---

### Set the Number of Barcodes



@AZTMUL1

\*\* 1



@AZTMUL2

2



@AZTMUL3

3



@AZTMUL4

4



@AZTMUL5

5



@AZTMUL6

6



@AZTMUL7

7



@AZTMUL8

8



@SETUPE0  
\*\* Exit Setup



@SETUPE1  
Enter Setup

---

## Character Encoding



@AZTENCO  
**\*\* Default Character Encoding**



@AZTENC1  
**UTF-8**

## Aztec ECI Output



@AZTECIO  
**\*\*Disable Aztec ECI  
Output**



@AZTEC11  
**\*\* Enable Aztec ECI Output**



@SETUPE0  
**\*\* Exit Setup**

---



@SETUPE1  
Enter Setup

---

## Data Matrix

### Restore Factory Defaults



@DMCDEF

Restore the Factory Defaults of Data Matrix

### Enable/Disable Data Matrix



@DMCENA1

\*\* Enable Data Matrix



@DMCENA0

Disable Data Matrix



If the scanner fails to identify Data Matrix barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Data Matrix** barcode.



@SETUPE0  
\*\* Exit Setup



@SETUPE1  
Enter Setup

---

### Set Length Range for Data Matrix

The scanner can be configured to only decode Data Matrix barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default: 3116)



Minimum length is not allowed to be greater than maximum length. If you only want to read Data Matrix barcodes with a specific length, set both minimum and maximum lengths to be that desired length.



Set the scanner to decode Data Matrix barcodes containing between 8 and 12 characters:

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode “8” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes “1” and “2” from the “Digit Barcodes” section in Appendix.
7. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
8. Scan the **Exit Setup** barcode.



@SETUPE0

\*\* Exit Setup



@SETUPE1  
Enter Setup

---

## Data Matrix Twin Code

Data Matrix twin code is 2 Data Matrix barcodes paralleled vertically or horizontally. They must both be either regular or inverse barcodes. They must have similar specifications and be placed closely together.

There are 3 options for reading Data Matrix twin codes:

**Single Data Matrix Only:** Read either Data Matrix code.

**Twin Data Matrix Only:** Read both Data Matrix codes. Transmission sequence: left (upper) Data Matrix code followed by right (lower) Data Matrix code.

**Both Single & Twin:** Read both Data Matrix codes. If successful, transmit as twin Data Matrix only. Otherwise, try single Data Matrix only.



**\*\* Single Data Matrix Only**



**Twin Data Matrix Only**



**Both Single & Twin**



@SETUPE0  
\*\* Exit Setup



@SETUPE1

Enter Setup

---

### Rectangular Barcode

Data Matrix has two formats:

Square barcodes having the same amount of modules in length and width: 10\*10, 12\*12.... 144\*144.

Rectangular barcodes having different amounts of models in length and width: 6\*16, 6\*14...14\*22.



@DMCREC1

**\*\* Enable Rectangular Barcode**



@DMCREC0

**Disable Rectangular Barcode**

### Data Matrix Inverse

Regular barcode: Dark bars on a bright background.

Inverse barcode: Bright bars on a dark background.



@DMCINV0

**\*\* Decode Regular Data Matrix Barcodes Only**



@DMCINV1

**Decode Inverse Data Matrix Barcodes Only**



@DMCINV2

**Decode Both**



@SETUPE0

**\*\* Exit Setup**

---



@SETUPE1  
Enter Setup

---

## Character Encoding



@DMCENCO

\*\* Default Character Encoding



@DMCENC1  
UTF-8

## Data Matrix ECI Output



@DMCECI0

Disable Data Matrix ECI Output



@DMCECI1

\*\* Enable Data Matrix ECI Output

---



@SETUPE0  
\*\* Exit Setup



@SETUPE1

Enter Setup

**Passport OCR**

**Restore Factory Defaults**



@PASDEF

**Restore the Factory Defaults of Passport OCR**

**Enable/Disable Passport OCR**



@PASENA1

**Enable Passport OCR**



@PASENA0

**\*\* Disable Passport OCR**



If the scanner fails to identify Passport OCR barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Passport OCR** barcode.



@SETUPE0

**\*\* Exit Setup**



@SETUPE1

Enter Setup

---

## Chinese ID Card OCR

### Restore Factory Defaults



@IDCDEF

\*\* Restore the Factory Defaults of Chinese ID Card  
OCR

### Enable/Disable Chinese ID Card OCR



@IDCENA1

Enable Chinese ID Card OCR



@IDCENA0

\*\* Disable Chinese ID Card OCR

---



@SETUPE0

\*\* Exit Setup



@SETUPE1  
Enter Setup

## China Travel Permit OCR

Restore Factory Defaults



@CTPDEF

\*\* Restore the Factory Defaults of China Travel  
Permit OCR

## Enable/Disable Chinese Travel Permit OCR



@CTPENA1

Enable Chinese Travel Permit OCR



@CTPENA0

\*\* Disable Chinese Travel Permit OCR



@SETUPE0

\*\* Exit Setup



@SETUPE1

Enter Setup

## Chapter 7 Prefix & Suffix

### Introduction

A 1D barcode could contain digits, letters, symbols, etc. A 2D barcode could contain more data, such as Chinese characters and other multi-byte characters. However, in real applications, they do not and should not have all information we need, such as barcode type, data acquisition time and delimiter, in order to keep the barcodes short and flexible.

Prefix and suffix are how to fulfill the needs mentioned above. They can be added, removed and modified while the original barcode data remains intact.



Barcode processing procedure:

1. Edit data with Data Formatter
2. Append prefix/suffix
3. Pack data
4. Append terminating character



@SETUPE0

\*\* Exit Setup



@SETUPE1  
Enter Setup

## Global Settings

### Enable/Disable All Prefixes/Suffixes

**Disable All Prefixes/Suffixes:** Transmit barcode data with no prefix/suffix.

**Enable All Prefixes/Suffixes:** Allow to append Code ID prefix, AIM ID prefix, custom prefix/suffix and terminating character to the barcode data before the transmission.



@APSENA0

**\*\* Disable All Prefixes/Suffixes**



@APSENA1

**Enable All Prefixes/Suffixes**

## Prefix Sequence



@PRESEQ0

**\*\* Code ID+ Custom +AIM ID**



@PRESEQ1

**Custom + Code ID + AIM ID**



@SETUPE0

**\*\* Exit Setup**



@SETUPE1

Enter Setup

---

## Custom Prefix

### Enable/Disable Custom Prefix

If custom prefix is enabled, you are allowed to append to the data a user-defined prefix that cannot exceed 10 characters. For example, if the custom prefix is "AB" and the barcode data is "123", the Host will receive "AB123".



@CPRENA0

**\*\* Disable Custom Prefix**



@CPRENA1

**Enable Custom Prefix**

### Set Custom Prefix

To set a custom prefix, scan the **Set Custom Prefix** barcode then the numeric barcodes corresponding to the hexadecimal value of a desired prefix then the **Save** barcode.

**Note:** A custom prefix cannot exceed 10 characters.



@CPRSET

**Set Custom Prefix**

**E**  
*xample*

**Set the custom prefix to "CODE" (HEX: 0x43/0x4F/0x44/0x45):**

1. Scan the **Enter Setup** barcode.
  2. Scan the **Set Custom Prefix** barcode.
  3. Scan the numeric barcodes "4", "3", "4", "F", "4", "4", "4" and "5" from the "Digit Barcodes" section in Appendix.
  4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
  5. Scan the **Enable Custom Prefix** barcode.
  6. Scan the **Exit Setup** barcode.
- 



@SETUPE0

**\*\* Exit Setup**



@SETUPE1

Enter Setup

---

## AIM ID Prefix

AIM (Automatic Identification Manufacturers) ID defines symbology identifier (For the details, see the “AIM ID Table” section in Appendix). If AIM ID prefix is enabled, the scanner will add the symbology identifier before the scanned data after decoding.



@AIDENA0

**\*\* Disable AIM ID Prefix**



@AIDENA1

**Enable AIM ID Prefix**



AIM ID is not user programmable.



@SETUPE0

**\*\* Exit Setup**

---



@SETUPE1

Enter Setup

---

## Code ID Prefix

Code ID can also be used to identify barcode type. Unlike AIM ID, Code ID is user programmable. Code ID can only consist of one or two English letters.



@CIDENA0

**\*\* Disable Code ID Prefix**



@CIDENA1

**Enable Code ID Prefix**

## Restore All Default Code IDs

For the information of default Code IDs, see the "Code ID Table" section in Appendix.



@CIDDEF

**Restore All Default Code IDs**

## Modify Code ID

See the examples below to learn how to modify a Code ID and restore the default Code IDs of all symbologies.



@SETUPE0

**\*\* Exit Setup**



@SETUPE1

Enter Setup

---

Modify PDF417 Code ID to be “p” (HEX: 0x70):

**E**xample

1. Scan the **Enter Setup** barcode.
2. Scan the **Modify PDF417 Code ID** barcode.
3. Scan the numeric barcodes “7” and “0” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Exit Setup** barcode.

Restore the default Code IDs of all symbologies:

1. Scan the **Enter Setup** barcode.
2. Scan the **Restore All Default Code IDs** barcode.
3. Scan the **Exit Setup** barcode.



@SETUPE0

\*\* Exit Setup



@SETUPE1

Enter Setup

---

## Modify 1D symbologies



@CID002

Modify Code 128 Code ID



@CID004

Modify EAN-8 Code ID



@CID006

Modify UPC-E Code ID



@CID008

Modify Interleaved 2 of 5 Code ID



@CID003

Modify GS1-128 Code ID



@CID005

Modify EAN-13 Code ID



@CID007

Modify UPC-A Code ID



@SETUPE0

\*\* Exit Setup



@SETUPE1

Enter Setup

---



@CID010

Modify ITF-6 Code ID



@CID009

Modify ITF-14 Code ID



@CID013

Modify Code 39



@CID011

Modify Matrix 2 of 5 Code ID



@CID017

Modify Code 93 Code ID



@CID015

Modify Codabar Code ID



@CID020

Modify AIM 128 Code ID



@CID019

Modify China Post 25 Code ID



@SETUPE0

\*\* Exit Setup

---



@SETUPE0

Enter Setup

---



@CID021

Modify ISBT 128 Code ID



@CID023

Modify ISSN Code ID



@CID024

Modify ISBN Code ID



@CID025

Modify Industrial 25 Code ID



@CID026

Modify Standard 25 Code ID



@CID027

Modify Plessey Code ID



@CID028

Modify Code 11 Code ID



@CID029

Modify MSI Plessey Code ID



@SETUPE0

\*\* Exit Setup



@SETUPE1

Enter Setup

---



@CID031

Modify GS1 Databar (RSS) Code ID



@CID030

Modify GS1 Composite Code ID



@SETUPE0

\*\* Exit Setup

---



@SETUPE1

Enter Setup

---

**Modify 2D symbologies:**



@CID034

**Modify Aztec Code ID**



@CID032

**Modify PDF417 Code ID**



@CID033

**Modify QR Code ID**



@CID035

**Modify Data Matrix Code ID**

---



@SETUPE0

**\*\* Exit Setup**



@SETUPE1  
Enter Setup

## Custom Suffix

### Enable/Disable Custom Suffix

If custom suffix is enabled, you are allowed to append to the data a user-defined suffix that cannot exceed 10 characters. For example, if the custom suffix is "AB" and the barcode data is "123", the Host will receive "123AB".



\*\* Disable Custom Suffix



Enable Custom Suffix

### Set Custom Suffix

To set a custom suffix, scan the **Set Custom Suffix** barcode then the numeric barcodes corresponding to the hexadecimal value of a desired suffix then the **Save** barcode.

**Note:** A custom suffix cannot exceed 10 characters.



Set Custom Suffix

**E**  
*xample*

Set the custom suffix to "CODE" (HEX: 0x43/0x4F/0x44/0x45):

1. Scan the **Enter Setup** barcode.
2. Scan the **Set Custom Suffix** barcode.
3. Scan the numeric barcodes "4", "3", "4", "F", "4", "4", "4" and "5" from the "Digit Barcodes" section in Appendix.
4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
5. Scan the **Enable Custom Suffix** barcode.
6. Scan the **Exit Setup** barcode.



@SETUPE0  
\*\* Exit Setup



## Data Packing

### Introduction

Data packing is designed for a specific group of users who want to have the data packed before transmission. Data packing influences data format, so it is advised to disable this feature when it is not required.

### Data Packing Options

**Disable Data Packing:** Transmit decoded data in raw format (unpacketized).

**Enable Data Packing, Format 1:** Transmit decoded data with the packet format 1 defined below.

Packet format 1: [STX + ATTR + LEN] + [AL\_TYPE + DATA] + [LRC]

STX: 0x02

ATTR: 0x00

LEN: Barcode data length is expressed in 2 bytes ranging from 0x0000 (0) to 0xFFFF (65535).

AL\_TYPE: 0x36

DATA: Raw barcode data.

LRC: Check digit.

LRC calculation algorithm: computation sequence: 0xFF+LEN+AL\_TYPE+DATA; computation method is XOR, byte by byte.

**Enable Data Packing, Format 2:** Transmit decoded data with the packet format 2 defined below.

Packet format 2: [STX + ATTR + LEN] + [AL\_TYPE] + [Symbology\_ID + DATA] + [LRC]

STX: 0x02

ATTR: 0x00

LEN: Barcode data length is expressed in 2 bytes ranging from 0x0000 (0) to 0xFFFF (65535).

AL\_TYPE: 0x3B

Symbology\_ID: The ID number of symbology, 1 byte.

DATA: Raw barcode data.

LRC: Check digit.

LRC calculation algorithm: computation sequence: 0xFF+LEN+AL\_TYPE+Symbology\_ID+DATA; computation method is XOR, byte by byte.





@SETUPE1

Enter Setup

---



@PACKAGO

**\*\* Disable Data Packing**



@PACKAG2

**Enable Data Packing, Format 2**



@PACKAG1

**Enable Data Packing, Format 1**



@SETUPE0

**\*\* Exit Setup**

---



## Terminating Character Suffix

### Enable/Disable Terminating Character Suffix

A terminating character such as carriage return (CR) or carriage return/line feed pair (CRLF) can only be used to mark the end of data, which means nothing can be added after it.



### Disable Terminating Character Suffix

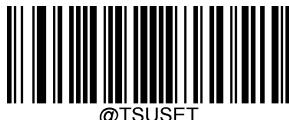


**\*\*Enable Terminating Character Suffix**

## Set Terminating Character Suffix

To set a terminating character suffix, scan the **Set Terminating Character Suffix** barcode then the numeric barcodes corresponding to the hexadecimal value of a desired terminating character then the **Save** barcode.

**Note:** A terminating character suffix cannot exceed 2 characters.



### Set Terminating Character Suffix



**\*\* Set Terminating Character to CR (0x0D)**



### Set Terminating Character to CRLF (0x0D,0x0A)



**\*\* Exit Setup**



@SETUPE1

Enter Setup

---

## **E**xample

Set the terminating character suffix to 0x0A:

1. Scan the **Enter Setup** barcode.
2. Scan the **Set Terminating Character Suffix** barcode.
3. Scan the numeric barcodes “0” and “A” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Enable Terminating Character Suffix** barcode.
6. Scan the **Exit Setup** barcode.



@SETUPE0

**\*\* Exit Setup**

---



## Chapter 8 Batch Programming

### Introduction

Batch programming enables users to integrate a batch of commands into a single batch barcode.

Listed below are batch programming rules:

1. Command format: Command + Parameter Value.
2. Each command is terminated by a semicolon (;). Note that there is no space between a command and its terminator semicolon.
3. Use the barcode generator software to generate a 2D batch barcode.

Example: Create a batch barcode for **Illumination On, Sense Mode, Decode Session Timeout = 2s**:

1. Input the commands:

```
@ILLSCN1;SCNMOD2;ORTSET2000;
```

2. Generate a batch barcode.

When setting up a scanner with the above configuration, scan the **Enable Batch Barcode** barcode and then the batch barcode generated.





@SETUPE1  
Enter Setup

---

## Create a Batch Command

A batch command may contain a number of individual commands each of which is terminated by a semicolon (;).

For more information, refer to the "Use of Programming Command" section in Chapter 3.

## Create a Batch Barcode

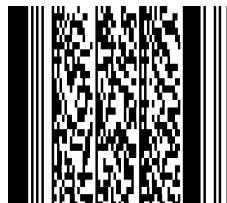
Batch barcodes can be produced in the format of PDF417, QR Code or Data Matrix.

Example: Create a batch barcode for **Illumination On, Sense Mode, Decode Session Timeout = 2s**:

1. Input the following commands:

@ILLSCN1;SCNMOD2;ORTSET2000;

2. Generate a PDF417 batch barcode.



@SETUPE0  
\*\* Exit Setup

---



@SETUPE1

Enter Setup

---

## Use Batch Barcode

To put a batch barcode into use, scan the following barcodes. (Use the example above.)



@SETUPE1

Enter Setup



@BATCHS

Enable Batch Barcode



Batch Barcode



@SETUPE0

Exit Setup

---



@SETUPE0

\*\* Exit Setup



@SETUPE1  
Enter Setup

## Appendix

### Digit Barcodes

0~9



@DIGIT0  
0



@DIGIT1  
1



@DIGIT2  
2



@DIGIT3  
3



@DIGIT4  
4



@DIGIT5  
5



@DIGIT6

6



@DIGIT7

7



@DIGIT8

8



@DIGIT9

9

---

A~F



@DIGITA

A



@DIGITB

B



@DIGITC

C



@DIGITD

D



@DIGITE

E



@DIGITF

F

---

## Save/Cancel Barcodes

After reading numeric barcode(s), you need to scan the **Save** barcode to save the data. If you scan the wrong digit(s), you can either scan the **Cancel** barcode and then start the configuration all over again, or scan the **Delete the Last Digit** barcode and then the correct digit, or scan the **Delete All Digits** barcode and then the digits you want.

For instance, after reading the **Maximum Length** barcode and numeric barcodes “1”, “2” and “3”, you scan:

- ✧ **Delete the Last Digit:** The last digit “3” will be removed.
- ✧ **Delete All Digits:** All digits “123” will be removed.
- ✧ **Cancel:** The maximum length configuration will be cancelled. And the scanner is still in the setup mode.



@DIGSAV

Save



@DIGCAN

Cancel



@DIGDEL

Delete the Last Digit



@DIGDAL

Delete All Digits

## Factory Defaults Table

Parameter	Factory Default	Remark
<b>System Settings</b>		
Barcode Programming	Disabled (Exit Setup)	
Programming Barcode Data	Do not transmit	
Illumination	On	
Aiming	On	
Good Read LED	On	
Good Read LED Duration	Short (20ms)	
Power On Beep	On	
Good Read Beep	On	
Good Read Beep Duration	Medium (80ms)	
Good Read Beep Frequency	Medium (2730Hz)	
Good Read Beep Volume	Loud	
Scan Mode	Level Mode	
Decode Session Timeout	3,000ms.	1-3,600,000ms
Image Stabilization Timeout (Sense Mode)	200ms	0-3,000ms
Reread Timeout	Disabled	
	1,000ms	1-3,600,000ms
Reset Reread Timeout	Off	
Image Decoding Timeout	500ms	1-3,000ms
Surround GS1 AI's with Parentheses	Off	
Sensitivity	Enhanced Sensitivity	
Trigger Commands	Disabled	
Scanning Preference	Normal	
Read Barcode	On	
Decode Area	Whole Area Decoding	
Image Flipping	Do Not Flip	
Bad Read Message	Off	
	NG	
Smart Stand Mode	On	
Default Interface	USB HID Keyboard	
<b>RS-232 Interface</b>		
Interface Cables Auto Match	On	
Baud Rate	9600	

Parity Check	None	
Data Bits	8	
Stop Bits	1	
<b>USB Interface</b>		
USB Country Keyboard	US keyboard	USB HID Keyboard
Beep on Unknown Character	Off	USB HID Keyboard
Emulate ALT+Keypad	Off	USB HID Keyboard
Code Page	Code Page 936 (Chinese, GB2312, GBK)	USB HID Keyboard
Unicode Encoding	Off	USB HID Keyboard
Emulate Keypad with Leading Zero	On	USB HID Keyboard
Function Key Mapping	Disable	USB HID Keyboard
Inter-Keystroke Delay	No Delay	USB HID Keyboard
Caps Lock	Off(Non Japanese Keypad)	USB HID Keyboard
Convert Case	No Case Conversion	USB HID Keyboard
Emulate Numeric Keypad 1	Off	USB HID Keyboard
Emulate Numeric Keypad 2	Off	USB HID Keyboard
Fast Mode	Off	USB HID Keyboard
Polling Rate	1ms	USB HID Keyboard
<b>Symbologies</b>		
<b>Global Settings</b>		
1D Twin Code	Single 1D Code Only	
<b>Code 128</b>		
Code 128	Enabled	
Maximum Length	48	
Minimum Length	1	
<b>EAN-8</b>		
EAN-8	Enabled	
Check Character	Transmit	
2-Digit Add-On Code	Disabled	
5-Digit Add-On Code	Disabled	
Add-On Code Required	Not Required	
Convert EAN-8 to EAN-13	Disabled	

<b>EAN-13</b>		
EAN-13	Enabled	
Check Character	Transmit	
2-Digit Add-On Code	Disabled	
5-Digit Add-On Code	Disabled	
EAN-13 Beginning with 290 Add-On Code Required	Do Not Require Add-On Code	
EAN-13 Beginning with 378/379 Add-On Code Required	Do Not Require Add-On Code	
EAN-13 Beginning with 414/419 Add-On Code Required	Do Not Require Add-On Code	
EAN-13 Beginning with 434/439 Add-On Code Required	Do Not Require Add-On Code	
EAN-13 Beginning with 977 Add-On Code Required	Do Not Require Add-On Code	
EAN-13 Beginning with 978 Add-On Code Required	Do Not Require Add-On Code	
EAN-13 Beginning with 979 Add-On Code Required	Do Not Require Add-On Code	
<b>UPC-E</b>		
<b>UPC-E</b>	Enabled	
UPC-E0	Enabled	
UPC-E1	Disabled	
Check Character	Transmit	
2-Digit Add-On Code	Disabled	
5-Digit Add-On Code	Disabled	
Add-On Code Required	Not Required	
Transmit Preamble Character	System Character	
<b>UPC-A</b>		
UPC-A	Enabled	
Check Character	Transmit	
2-Digit Add-On Code	Disabled	
5-Digit Add-On Code	Disabled	
Add-On Code Required	Not Required	
Transmit Preamble Character	System Character	

<b>Coupon</b>		
UPC-A/EAN-13 with Extended Coupon Code	Off	
Coupon GS1 DataBar Output	Off	
<b>Interleaved 2 of 5</b>		
Interleaved 2 of 5	Enabled	
Maximum Length	127	
Minimum Length	1	
Check Character Verification	Do not transmit check digit after verification	
Safety Level	1	
<b>Febraban</b>		
Febraban	Disable	
Transmit Delay per Character	Disable	
Transmit Delay per 12 Character	Disable	
<b>ITF-14</b>		
ITF-14	Enable, But Do Not Transmit Check Character	
<b>ITF-6</b>		
ITF-6	Disabled	
<b>Matrix 2 of 5</b>		
Matrix 2 of 5	Disabled	
Maximum Length	127	
Minimum Length	1	No less than 4
Check Character Verification	Do not transmit check digit after verification	
<b>Code 39</b>		
Code 39	Enabled	
Maximum Length	127	
Minimum Length	1	
Check Character Verification	Disabled	
Start/Stop Character	Do not transmit	
Code 39 Full ASCII	Enabled	
Code 32 Pharmaceutical (PARAF)	Disabled	
Code 32 Prefix	Disabled	
Code 32 Start/Stop Character	Do not transmit	
Code 32 Check Character	Do not transmit	
<b>Codabar</b>		
Codabar	Enabled	

Maximum Length	127	
Minimum Length	1	
Check Character Verification	Disabled	
Start/Stop Character	Do not transmit	
	ABCD/ABCD	All capital
<b>Code 93</b>		
Code 93	Enabled	
Maximum Length	127	
Minimum Length	1	
Check Character Verification	Do Not Transmit Check Character After Verification	
<b>China Post 25</b>		
China Post 25	Disabled	
Maximum Length	127	
Minimum Length	1	
Check Character Verification	Disabled	
<b>UCC/EAN-128</b>		
UCC/EAN-128	Enabled	
Maximum Length	127	
Minimum Length	1	
<b>GS1 Databar</b>		
GS1 Databar	Enabled	
Application Identifier "01"	Transmit	
<b>EAN•UCC Composite</b>		
GS1 Composite	Disabled	
UPC/EAN Composite	Disabled	
<b>Code 11</b>		
Code 11	Disabled	
Maximum Length	127	
Minimum Length	1	No less than 4
Check Character Verification	One Check Character, MOD11	
Check Character	Do Not Transmit	
<b>ISBN</b>		
ISBN	Enabled	
Set ISBN Format	ISBN-13	
<b>ISSN</b>		

ISSN	Disabled	
<b><i>Industrial 25</i></b>		
Industrial 25	Enabled	
Maximum Length	127	
Minimum Length	1	
Check Character Verification	Disabled	
<b><i>Standard 25</i></b>		
Standard 25	Enabled	
Maximum Length	127	
Minimum Length	1	No less than 4
Check Character Verification	Do Not Transmit Check Character After Verification	
<b><i>Plessey</i></b>		
Plessey	Enabled	
Maximum Length	127	
Minimum Length	1	No less than 4
Check Character Verification	Do Not Transmit Check Character After Verification	
<b><i>MSI-Plessey</i></b>		
MSI-Plessey	Enabled	
Maximum Length	127	
Minimum Length	1	No less than 4
Check Character Verification	One Check Character, MOD10	
Check Character	Disable	
<b><i>AIM 128</i></b>		
AIM 128	Enabled	
Maximum Length	127	
Minimum Length	1	
<b><i>ISBT 128</i></b>		
ISBT 128	Disabled	
<b><i>PDF417</i></b>		
PDF417	Enabled	
Maximum Length	2710	
Minimum Length	1	
PDF417 Twin Code	Single PDF417 Only	
PDF417 Inverse	Decode Regular PDF417 Barcodes Only	
Character Encoding	Default Character Encoding	

PDF417 ECI Output	Disabled	
<b>QR Code</b>		
QR Code	Enabled	
Maximum Length	7089	
Minimum Length	1	
QR Twin Code	Single QR Only	
QR Inverse	Decode Regular QR Barcodes Only	
Character Encoding	Default Character Encoding	
QR ECI Output	Disabled	
URL QR Code	Enabled	
<b>Aztec</b>		
Aztec Code	Disabled	
Maximum Length	3832	
Minimum Length	1	
Read Multi-barcodes on an Image	Mode 1	
Character Encoding	Default Character Encoding	
Aztec ECI Output	Disabled	
<b>Data Matrix</b>		
Data Matrix	Enabled	
Maximum Length	3116	
Minimum Length	1	
Data Matrix Twin Code	Single Data Matrix Only	
Rectangular Barcode	Enabled	
Data Matrix Inverse	Decode Regular Data Matrix Barcodes Only	
Character Encoding	Default Character Encoding	
Data Matrix ECI Output		
<b>Passport OCR</b>		
Passport OCR	Disabled	
<b>Chinese ID Card OCR</b>		
Chinese ID Card OCR	Disabled	
<b>Chinese Travel Permit OCR</b>		
Chinese Travel Permit OCR	Disabled	
<b>Prefix &amp; Suffix</b>		
All Prefixes/Suffixes	Disabled	
Prefix Sequence	Code ID+ Custom +AIM ID	

Custom Prefix	Disabled	
AIM ID Prefix	Disabled	
Code ID Prefix	Disabled	
Custom Suffix	Disabled	
Data Packing	Disable Data Packing	
Terminating Character Suffix	Disabled	

---

## AIM ID Table

Symbology	AIM ID	Possible AIM ID Modifiers (m)
Code128	]C0	
GS1-128 (UCC/EAN-128)	]C1	
EAN-8	]E4	
EAN-8 with Addon	]E3	
EAN-13	]E0	
EAN-13 with Addon	]E3	
UPC-E	]E0	
UPC-E with Addon	]E3	
UPC-A	]E0	
UPC-A with Addon	]E3	
Interleaved 2 of 5, Febraban	]Im	0, 1, 3
ITF-14	]Im	1, 3
ITF-6	]Im	1, 3
Matrix 2 of 5	]X0	
Code 39	]Am	0, 1, 3, 4, 5, 7
Codabar	]Fm	0, 2, 4
Code 93	]G0	
China Post 25	]X0	
AIM 128	]C2	
ISBT 128	]C4	
ISSN	]X0	
ISBN	]X0	
Industrial 25	]S0	
Standard 25	]R0	
Plessey	]P0	
Code 11	]Hm	0, 1, 3
MSI Plessey	]Mm	0, 1
GS1 Composite	]em	0-3
GS1 Databar (RSS)	]e0	

---

---

Symbology	AIM ID	Possible AIM ID Modifiers (m)
PDF417	]Lm	0-2
QR Code	]Qm	0-6
Aztec	]zm	0-9, A-C
Data Matrix	]dm	0-6
Micro PDF417	]L0	
Micro QR	]Q1	
Passport OCR	]o2	
Chinese ID Card	]o2	
China Travel Permit OCR	]o2	

**Note:** "m" represents the AIM modifier character. Refer to ISO/IEC 15424:2008 Information technology – Automatic identification and data capture techniques – Data Carrier Identifiers (including Symbology Identifiers) for AIM modifier character details.

---

## Code ID Table

Symbology	Code ID
Code128	j
GS1-128 (UCC/EAN-128)	j
EAN-8	d
EAN-13	d
UPC-E	c
UPC-A	c
Interleaved 2 of 5	e
ITF-14	e
ITF-6	e
Matrix 2 of 5	v
Code 39	b
Codabar	a
Code 93	i
China Post 25	X
AIM 128	X
ISBT 128	X
ISSN	g
ISBN	B
Industrial 25	l
Standard 25	f
Plessey	n
Code 11	H
MSI Plessey	m
GS1 Composite	y
GS1 Databar (RSS)	R
PDF417	r
QR Code	s
Aztec	z
Data Matrix	u
MaxiCode	x
Micro PDF417	R
Micro QR	X
Passport OCR	O

---

Chinese ID Card	S
China Travel Permit OCR	S

---

## Symbology ID Number

Symbology	ID Number
Code 128	002
GS1-128 (UCC/EAN-128)	003
EAN-8	004
EAN-13	005
UPC-E	006
UPC-A	007
Interleaved 2 of 5	008
ITF-14	009
ITF-6	010
Matrix 2 of 5	011
Code 39	013
Codabar	015
Code 93	017
AIM 128	020
China Post 25	019
ISBT 128	021
ISSN	023
ISBN	024
Industrial 25	025
Standard 25	026
Plessey	027
Code11	028
MSI-Plessey	029
GS1 Composite	030
GS1 Databar (RSS)	031
PDF417	032
QR Code	033
Aztec	034
Data Matrix	035
Maxicode	036
Micro PDF417	042
Micro QR	043

---

Chinese ID Card	065
Passport OCR	066
China Travel Permit OCR	068

---

## ASCII Table

Hex	Dec	Char	
00	0	NUL	(Null char.)
01	1	SOH	(Start of Header)
02	2	STX	(Start of Text)
03	3	ETX	(End of Text)
04	4	EOT	(End of Transmission)
05	5	ENQ	(Enquiry)
06	6	ACK	(Acknowledgment)
07	7	BEL	(Bell)
08	8	BS	(Backspace)
09	9	HT	(Horizontal Tab)
0a	10	LF	(Line Feed)
0b	11	VT	(Vertical Tab)
0c	12	FF	(Form Feed)
0d	13	CR	(Carriage Return)
0e	14	SO	(Shift Out)
0f	15	SI	(Shift In)
10	16	DLE	(Data Link Escape)
11	17	DC1	(XON) (Device Control 1)
12	18	DC2	(Device Control 2)
13	19	DC3	(XOFF) (Device Control 3)
14	20	DC4	(Device Control 4)
15	21	NAK	(Negative Acknowledgment)
16	22	SYN	(Synchronous Idle)
17	23	ETB	(End of Trans. Block)
18	24	CAN	(Cancel)
19	25	EM	(End of Medium)
1a	26	SUB	(Substitute)
1b	27	ESC	(Escape)
1c	28	FS	(File Separator)
1d	29	GS	(Group Separator)

---

---

Hex	Dec	Char
1e	30	RS (Request to Send)
1f	31	US (Unit Separator)
20	32	SP (Space)
21	33	! (Exclamation Mark)
22	34	" (Double Quote)
23	35	# (Number Sign)
24	36	\$ (Dollar Sign)
25	37	% (Percent)
26	38	& (Ampersand)
27	39	` (Single Quote)
28	40	( (Left/ Opening Parenthesis)
29	41	) (Right/ Closing Parenthesis)
2a	42	* (Asterisk)
2b	43	+ (Plus)
2c	44	, (Comma)
2d	45	- (Minus/ Dash)
2e	46	. (Dot)
2f	47	/ (Forward Slash)
30	48	0
31	49	1
32	50	2
33	51	3
34	52	4
35	53	5
36	54	6
37	55	7
38	56	8
39	57	9
3a	58	: (Colon)
3b	59	; (Semi-colon)
3c	60	< (Less Than)
3d	61	= (Equal Sign)

---

---

<b>Hex</b>	<b>Dec</b>	<b>Char</b>
3e	62	> (Greater Than)
3f	63	? (Question Mark)
40	64	@ (AT Symbol)
41	65	A
42	66	B
43	67	C
44	68	D
45	69	E
46	70	F
47	71	G
48	72	H
49	73	I
4a	74	J
4b	75	K
4c	76	L
4d	77	M
4e	78	N
4f	79	O
50	80	P
51	81	Q
52	82	R
53	83	S
54	84	T
55	85	U
56	86	V
57	87	W
58	88	X
59	89	Y
5a	90	Z
5b	91	[ (Left/ Opening Bracket)
5c	92	\ (Back Slash)
5d	93	] (Right/ Closing Bracket)

---

---

Hex	Dec	Char
5e	94	^ (Caret/ Circumflex)
5f	95	_ (Underscore)
60	96	' (Grave Accent)
61	97	a
62	98	b
63	99	c
64	100	d
65	101	e
66	102	f
67	103	g
68	104	h
69	105	i
6a	106	j
6b	107	k
6c	108	l
6d	109	m
6e	110	n
6f	111	o
70	112	p
71	113	q
72	114	r
73	115	s
74	116	t
75	117	u
76	118	v
77	119	w
78	120	x
79	121	y
7a	122	z
7b	123	{ (Left/ Opening Brace)
7c	124	(Vertical Bar)
7d	125	} (Right/ Closing Brace)
7e	126	~ (Tilde)
7f	127	DEL (Delete)

## Unicode Key Maps

6E	70	71	72	73	74	75	76	77	78	79	7A	7B	7C	7D	7E	•	•	•		
01	02	03	04	05	06	07	08	09	0A	0B	0C	0D	0F	4B	50	55	5A	5F	64	69
10	11	12	13	14	15	16	17	18	19	1A	1B	1C	1D	4C	51	56	5B	60	65	6A
1E	1F	20	21	22	23	24	25	26	27	28	29	2B				5C	61	66		
2C	2E	2F	30	31	32	33	34	35	36	37	39			53		5D	62	67	6C	
3A	3B	3C			3D				3E	3F	38	40	4F	54	59	63	68			

104 Key U.S. Style Keyboard

6E	70	71	72	73	74	75	76	77	78	79	7A	7B	7C	7D	7E	•	•	•		
01	02	03	04	05	06	07	08	09	0A	0B	0C	0D	0F	4B	50	55	5A	5F	64	69
10	11	12	13	14	15	16	17	18	19	1A	1B	1C	2B	4C	51	56	5B	60	65	6A
1E	1F	20	21	22	23	24	25	26	27	28	29	1D				5C	61	66		
2C	2D	2E	2F	30	31	32	33	34	35	36	37	39		53		5D	62	67	6C	
3A	3B	3C			3D				3E	3F	38	40	4F	54	59	63	68			

105 Key European Style Keyboard

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